





TOUGH DUCK STORY

Trusted for 85 Years

Born in the North in 1939, Tough Duck protected the workforce, earning trust. Whether it was expanding the electrical grid across Canada or covering the vast landscape from coast to coast on the railroad, these workers needed reliable protection from the snow, sleet, wind, and biting cold.

Tough Duck consistently upholds an unwavering commitment to durability and quality, instilling trust. Today, Tough Duck remains deeply connected to our heritage. At the core of our belief is designing and manufacturing quality apparel that offers years of wear long after the job is done.

Creating durable gear designed to conquer any challenge is our foundation. Our workwear embodies quality woven into every fibre, providing comfort and assurance for any task.

Tough Duck is built well and built to last. It's in our DNA.





THANK YOU

Welcome to the 2024 Tough Duck catalog.

As we commemorate our remarkable 85-year journey, expressing our deep appreciation to our loyal customers, dedicated employees, and valued friends is extremely important.

Throughout this journey, we've grown and expanded while focusing on excellence. We've introduced durable, high-quality products to the market, placing our customers front and center, with customer satisfaction as our primary goal.

At the heart of our strength and success lie our valued relationships and fair dealings. We remain committed to earning your trust each day.

This sentiment has been at the forefront of the thoughts and hearts of all our employees, designers, and, most importantly, our products for over 85 years.

Thank you for your unwavering trust, loyalty, and support.

Stay warm and safe.

Gavin Rich, President David Rich, Chairman & CEO





TABLE OF CONTENTS

Women's	02
Work and Lifestyle	16
Safety	50
Accessories	90

WOMEN'S DUCK HYDRO PARKA

Shell: Washed 100% Cotton 10 oz Premium

Sanded Duck

Lining: 100% Polyester quilted to 6 oz

polyester insulation

Features:

Full zip front closure with snap tabs at

top and bottom

Detachable hood with drawcord Detachable faux fur trim Four large scoop pockets Rib-knit storm cuffs

Brass rivets at stress points

Lining pockets; including media pocket

Sizes and Colours:

•	•	•	•	•	•
XS	s	М	L	XL	2XL

Black

WOMEN'S DUCK BOMBER

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish

Lining: 100% Polyester quilted to 6 oz

polyester insulation

Features:

Full brass zip front closure Attached hood with adjustable drawcord Upper zipper pocket Two lower scoop pockets Rib-knit storm cuffs Triple stitched Brass rivets at stress points Action back

Lining pockets; including media pocket

Sizes and Colours:

s	М	L	XL	2XL		
•	•	•	•	•	•	Bl
•	•	•	•	•	•	Br



Pairs well with:

WB09 PG10

WJ32





WJ20



WOMEN'S SHERPA LINED DUCK JACKET

Shell: Washed 100% Cotton 10 oz Premium Sanded Duck

Body Lining: 100% Polyester Sherpa

Sleeve Lining: 100% Polyester quilted to

4 oz polyester insulation

Features:

Full zip front zipper closure Storm placket with snap closure Attached hood with adjustable drawcord Two upper chest pockets with snap flange Two lower welt pockets Adjustable drawcord waist Snap closure on cuff Drop back Lining pockets; including media pocket Embroidery access zipper

Sizes and Colours:

XS	s	М	L	XL	2XL	
•	•	•	•	•	•	
•	•	•	•	•	•	

Black 0live



WOMEN'S



Outer Shell



Liner

WOMEN'S POLY OXFORD 3-IN-1 PARKA

Outer Shell: 600D Poly Oxford 100% Polyester waterproof/breathable 5000/5000 MVP/24hr² protection with durable water repellent finish

Contrast Shell: Abrasion Resistant Ripstop, 95% Polyester 5% Spandex, Waterproof 8000mm MVP/24hr² **Lining:** Brushed Tricot

Outer Shell Features:

Full zip front closure Double storm placket with hook and loop closure Detachable hood with adjustable drawcord Upper welt pocket with flap and reflective trim Upper zipper pocket Two lower welt pockets Adjustable drawcord at hem Adjustable cuffs with hook and loop closure Drop back Contrast stitching detail Reflective enhancements Seam sealed Lining Pockets Embroidery access zipper

Liner: 150D Poly Oxford 100% Polyester waterproof/ breathable 5000/5000 MVP/24hr² protection with durable water repellent finish

Contrast Trim: Abrasion Resistant Ripstop 95% Polyester 5% Spandex Waterproof 8000mm MVP/24hr² Lining: 100% Polyester quilted to 6 oz polyfill insulation

Liner Features:

Full zip front closure Reflective enhancements Adjustable drawcord hem Contrast stitching detail Seam sealed Lining pockets; including media pocket Embroidery access zipper

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL
•	•	•	•	•	•	•
•	•	•	•	•	•	•

Black Navy



Liner Back



Outer Shell Back

WOMEN'S PRIMALOFT FREEZER JACKET

Shell: 100% Nylon with durable water repellent finish

Lining: 100% Polyester quilted to 4 oz

PrimaLoft® insulation

Features:

Full zip front closure Two lower patch pockets Zip off fleece hood with adjustable drawcord Knit collar and cuffs Diamond quilt design 100% post consumer recycled insulation Contrast lining Lining pocket

Sizes and Colours:

	xs	S	М	L	XL	2XL
NEW	•	•	•	•	•	•
NEW	•	•	•		•	•

■ Black + Cranberry Lining

PRIMALOFT

PRIMALOFT

● Olive + Black Lining



WOMEN'S QUILTED JACKET WITH PRIMALOFT® INSULATION

Shell: 100% Nylon with durable water repellent finish

Lining: 100% Polyester quilted to 4 oz PrimaLoft® insulation

Features:

Full zip front closure Two lower snap pockets Onion guilted pattern 100% Post consumer recycled insulation Two lining pockets

Sizes and Colours:

xs	S	М	L	XL	2XL
•	•	•	•	•	
	•		•	•	•

Black Olive



SHIRTS



WOMEN'S FLEECE ZIP HOODIE

Shell: 65% Polyester 35% Cotton Jersey knit with durable water repellent finish

Features:

Heavy duty zip front closure Raglan sleeve Attached three-piece hood with drawcord Two lower pouch pockets Rib-knit waist and cuffs Inside media pocket

Sizes and Colours:

	XS	S	М	L	XL	2XL
	•	•	•	•	•	•
	•	•	•	•	•	•
NEW	•	•	•	•	•	•

Black ● Charcoal

Cranberry

WOMEN'S PLUSH PILE-LINED FLANNEL

Shell: 4 oz 100% Brushed Cotton Yarn Dyed Flannel, double preshrunk

Lining: 100% Polyester plush pile

Features:

Front zipper closure Attached three-piece hood with drawcord Two chest pockets with flap and button closure Two lower on-seam pockets Adjustable button cuffs Lining pockets; including media pocket

Sizes and Colours:

	xs	S	М	L	XL	2XL
NEW	0	0	0		0	0
	•	•	•	•	•	•
	•	•	•		•	•

Green/Gold Plaid

● Navy/Blue Plaid

Red/Navy Plaid





WOMEN'S FLANNEL SHIRT

Shell: 4 oz 100% Brushed Cotton Yarn Dyed Flannel, double preshrunk

Features:

Front placket with button closure Two chest pockets Pencil slot pocket Adjustable button cuffs

Sizes and Colours:

xs	s	М	L	XL	2XL
•	•	•	•	•	•
	•	•	•	•	

Navy Plaid









WOMEN'S QUILTED SHERPA LINED VEST

Shell: 100% Nylon with durable water

repellent finish

Lining: 100% Polyester Sherpa

Features:

Snap front closure Two lower pockets Attached hood with adjustable drawcord Diamond quilt design

Sizes and Colours:

	XS	S	М	L	XL	2XL	
NEW	•	•	•	•	•	•	
NEW	•	•	•	•	•	•	

Black

Cranberry



DUCK SHERPA LINED VEST

Shell: 100% Cotton 12 oz Premium Duck with

Color block trim Lower front patch pockets

Sizes and Colours:

S	М	L	XL	2XL
	•	•		

Olive/Black

WOMEN'S

durable water repellent finish Lining: 100% Polyester Sherpa

Features:

Full zip front closure

Triple stitched

Lining pockets; including media pocket



WOMEN'S FLEX DUCK UNLINED BIB OVERALL

Shell: 98% Cotton, 2% Spandex Flex Duck with durable water repellent finish

Features:

Upper zippered security pocket Upper utility pocket with pencil pocket Two lower slash pockets with coin pocket Full-chap double front with knee pad pockets Adjustable shoulder straps Two rear patch pockets Hammer loop and ruler pockets Brass rivets and bartacks at stress points Triple stitched Reinforced kick panel on back hem

xs	S	М	L	XL	2XL		
•	•	•	•	•	•	•	Black
	•	•	•	•	•	•	Brown















WOMEN'S DUCK INSULATED BIB OVERALL

Shell: 100% Cotton 12 oz Premium Duck with durable water-repellent finish Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

Full brass full zip front closure Adjustable shoulder straps Upper zipper pocket Two lower slash pockets Full-chap double front Knee pad pockets Waterproof knee and seat Ankle to hip two way brass side leg zippers Two rear patch pockets Hammer loop and ruler pocket Elastic back waist Brass rivets and bartacks at stress points Triple stitched

Black

Brown

Sizes and Colours:

xs	s	М	L	XL	2XL
•	•	•	•	•	•
	•	•	•	•	•

Pairs well with:



WJ32 PG03



WOMEN'S 360° STRETCH WAIST FLEX TWILL CARGO PANT

Shell: 98% Cotton, 2% Spandex Flex Twill with stain repellent finish

Features:

360° stretch waist Fly front closure Five pocket upper detailing Two lower cargo pockets with bellows Pencil pocket at cargo pocket Pockets and trim are reinforced with heavy duty polyester Five belt loops Gusset crotch reinforcement Rivets at all stress points Triple stitched

Sizes and Colours:

				WAI	IST						
0	2	4	6	8	10	12	14	16	18		
•	:	:	•	:	:	:	:	:	:	30"	INSEAM
	•	•	•	•	•	•	•			32"	INS

● Navy ● Black











WOMEN'S INSULATED FLEX SAFETY JACKET

Shell: Mechanical Stretch 100% Polyester with PU membrane with 5000/5000 MVP/24hr² protection with durable water repellent finish **Lining:** 100% Polyester quilted to 6 oz 100% polyester insulation

Features:

 $3M^{\+mu}$ Scotchlite $^{\+mu}$ 2" Reflective Material with 4" contrast backing Full zip front closure Welded lower pocket and sleeve zippers with reflective trim Quick-release hood with snaps and adjustable drawcord Tear-drop sleeves with knit storm cuff and adjustable hook and loop tab Lining Pockets Seam sealed Embroidery access zipper

Scotchlite^{*}

Sizes and Colours:

•	•	•	•	_	•
		•			•
XS	S	М	L	XL	2XL

- Fluorescent Orange Fluorescent Green
- Black

INSULATED FLEX SAFETY BIB

Shell: Mechanical Stretch 100% Polyester with PU membrane with 5000/5000 MVP/24hr² protection with durable water repellent finish Lining: 100% Polyester quilted to 6 oz 100% polyester insulation

Features:

WOMEN'S

 $3M^{\tiny \mbox{\scriptsize M}}$ Scotchlite $^{\tiny \mbox{\scriptsize M}}$ 2" Reflective Material with 4" contrast backing Upper loss proof pocket with flap Upper pencil pockets Two slash pockets Adjustable shoulder strap Adjustable hook and loop waist tabs Side leg zippers Two rear patch pockets Turned under hem allows for 3" tall extension Seam sealed

Scotchlite*

Sizes and Colours:

XS	S	М	L	XL	2XL	
					•	• Fluorescent Orange
•	•	•	•	•	•	Fluorescent Green
•	•	•	•	•	•	● Black



CSA Class 1 Level 2

Type O Class 1

CSA Class 2 Level 2

ANSI Type R Class 3

WOMEN'S FLEECE SAFETY HOODIE

Shell: 100% Polyester Anti-pill Fleece 280 GSM with durable water repellent finish

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Full zip front closure Quick-release hood with snaps and adjustable drawcord Rib-knit cuffs and waist Two lower kangaroo pockets Hidden media pocket

Scotchlite[™]

Sizes and Colours:

XS	s	М	L	XL	2XL
	•			•	
0	0	0	0	0	•
•	•	•	•	•	•
•					

- Fluorescent Orange Fluorescent Green
- Black

Grey







WOMEN'S INSULATED FLEX SAFETY PANT

Shell: Mechanical Stretch 100% Polyester with PU membrane with 5000/5000 MVP/24hr² protection with durable water repellent finish

Lining: 100% Polyester quilted to 6 oz 100% polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Fly front closure with snap waist Two welt pockets with zippers Zippered leg pocket Adjustable hook and loop waist tabs Side leg zippers Seam sealed

Scotchlite™ Reflective Material

Sizes and Colours:

XS S M L XL 2XI	•	• •	•	•	•	•
XS S M L XL 2XI		•	•	•	•	•
XS S M L XL 2X		•				
	xs	xs s	М	L	XL	2XL

- Fluorescent Orange
- Fluorescent Green
- Black



CSA Class 2 Level 2* ANSI Type E

CSA Class 1 Level 2 ANSI Type E

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS



JACKETS

WORK & LIFESTYLE





DUCK ABRAHAM HYDRO PARKA

Shell: 100% Cotton 12 oz Premium Duck with

durable water repellent finish

Lining: 100% Polyester quilted to 8 oz

polyester insulation

Features:

Heavy duty brass zip front closure with snap tabs at top and bottom Zip through Corduroy collar Detachable snap-off hood with drawcord Four large scoop pockets Pencil pocket on sleeve Rib-knit storm cuffs Inside drawcord waist Triple stitched Brass rivets at stress points Lining pockets; including media pocket Embroidery access zipper

Sizes and Colours:

•	•	•	•	•	•	•	•	•
•	•	•	•	•		•	•	
•	•	•	•			•	•	•
S	М	L	XL	2XL	3XL	4XL	5XL	

DUCK CLASSIC HOODED BOMBER JACKET

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish

Lining: 100% Polyester quilted to 6 oz

polyester insulation

Features:

Full zip front brass closure Three-piece attached hood with drawcord Two upper chest patch pockets and two front scoop pockets Pencil pocket on sleeve Action back Rib-knit cuffs and waistband Brass rivets at stress points Triple stitched Lining pockets; including media pocket Embroidery access zipper

Sizes and Colours:

D	row	n		Dor	L D	rowr	1		Blac	.l.				
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
•		•	•	•	•		•		•	•	•	•	•	
	•	•		•	•		•		•	•				
S	М	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT	4XLT	5X



Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish

Lining: 100% Polyester quilted to 6 oz

polyester insulation

Sleeve Lining: 100% Polyester quilted to 4 oz polyester insulation

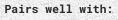
Features:

Heavy duty brass zip front closure Brass zipper closure on chest pocket Two lower front welt pockets Pencil pocket on sleeve Adjustable shank button on cuff Two adjustable waist tabs Action back Brass rivets at stress points Triple stitched

Sizes and Colours:

						•							
s	М	L	XL	2XL	3XL	4XL	5XL	МТ	LT	XLT	2XLT	3XLT	
•	•	•	•	•	•	•	•	•	•	•	•	•	Navy
•	•	•		•	•	•	•	•	•	•	•	•	Brown
•	•	•	•	•	•	•	•	•	•	•	•	•	Dark
•	•	•	•	•	•	•	•	•	•	•	•	•	● Black







WB03 PG38



Navy Brown Black



DUCK CHORE JACKET

Lining pockets; including media pocket Embroidery access zipper

s	М	L	XL	2XL	3XL	4XL	5XL	МТ	LT	XLT	2XLT	3XLT
•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•
	•	•	•	•	•	•	•	•	•	•	•	•

Brown





DUCK ULTIMATE PARKA

Shell: 100% Cotton 12 oz Premium Duck with

durable water repellent finish Lining: 100% Polyester guilted to 8 oz

polyester insulation

Features:

Heavy duty two way brass zipper front closure Double storm placket Detachable hood with chin quard

extensions; adjustable snaps and drawcord Two upper chest patch pockets with flaps

Two lower scoop pockets Pencil pocket on sleeve Rib-knit storm cuffs

Action back Brass rivets at stress points Triple stitched

Lining pockets; including media pocket Inside drawcord waist

Embroidery access zipper

Sizes and Colours:

S	М	L	XL	2XL	3XL	4XL	5XL	МТ	LT	XLT	2XLT	3XLT
•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•

SHERPA LINED DUCK JAC-SHIRT

Shell: 100% Cotton 10 oz Premium Duck with durable water repellent finish Body Lining: 100% Polyester Sherpa

Sleeve Lining: 100% Polyester quilted to 5 oz

polyester insulation

Features:

Zip front closure Inside storm fly Poly/Cotton Jersey knit hood Two upper chest pockets with flap and snap closure Pencil stall on chest pocket Two lower welt pockets Adjustable cuff with snap closure Lining pockets; including media pocket

Sizes and Colours:

S	М	L	XL	2XL	3XL	
•	•	•		•	•	Brow
•	•	•	•	•	•	● Blac



DUCK ZIP-OFF SLEEVE JACKET

Shell: 100% Cotton 10 oz Premium Duck with durable water repellent finish **Sleeves and Hood:** 60% Cotton 40% Polyester Jersey knit with durable water repellent finish **Body Lining:** 100% Polyester with 6 oz Quilted polyester insulation **Sleeve Lining:** 100% Polyester quilted to 4 oz polyester insulation

Features:

Full zip front closure Storm placket with snap closure Detachable zip off Jersey knit sleeves to convert to vest Detachable zip off Jersey knit hood Two way lower patch pockets with flaps and hook and loop closure Rib-knit cuffs Drop back Back locker loop Lining pockets; including media pocket Embroidery access zipper

Sizes and Colours:

•	•	•	•	•	•	•	B]
S	М	L	XL	2XL	3XL		

lack

BONDED DUCK SOFT SHELL JACKET

Shell: 100% Cotton 8 oz Premium Duck bonded to 100% Polyester Microfleece with durable water repellent finish

Features:

Full zip front closure Inside storm fly Three zippered welt pockets Adjustable cuffs with hook and loop closure Drop back Contrast stitch detail Inside pockets; including media pocket

Sizes and Colours:

	•	•	•	•	•	•	•
s	М	L	XL	2XL	3XL	4XL	5XL







Outer Shell



Liner



7910 PG39

POLY OXFORD 3-IN-1 PARKA

Outer Shell: 600D Poly Oxford 100% Polvester waterproof/breathable 5000/5000 MVP/24hr² protection with durable waterrepellent finish

Contrast Shell: Abrasion Resistant Ripstop, 95% Polyester 5% Spandex, Waterproof 8000mm MVP/24hr²

Lining: Brushed Tricot

Outer Shell Features:

Full zip front closure Double storm placket with hook and loop closure Detachable hood with adjustable drawcord Upper welt pocket with flap and reflective trim Upper zipper pocket Two lower welt pockets Adjustable drawcord at hem Adjustable cuffs with hook and loop closure Drop back Contrast stitching detail Reflective enhancements Seam sealed Lining pockets Embroidery access zipper

Liner: 150D Poly Oxford 100% Polyester waterproof/breathable 5000/5000 MVP/24hr² protection with durable water

repellent finish

Contrast Trim: Abrasion Resistant Ripstop 95% Polyester 5% Spandex Waterproof 8000mm MVP/24hr²

Lining: 100% Polyester quilted to 6 oz polyfill insulation

Liner Features:

Full zip front closure Reflective enhancements Adjustable drawcord hem Contrast stitching detail Seam sealed Lining pockets; including media pocket

Embroidery access zipper

Sizes and Colours:

XS	S	M	L	XL	2XL	3XL	4XL	5XL	MT.	LT	XLT	2XLT	3XLT	4XLT	5XLT
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

• Black Navy



Liner Back



Outer Shell Back

POLY OXFORD PARKA

Shell: 600D Poly Oxford 100% Polyester waterproof/breathable fabric with 5000/5000 MVP/24hr² protection with durable water repellent finish Contrast Shell: Abrasion Resistant Ripstop 95% Polyester 5% Spandex Waterproof 8000mm MVP/24hr²

Lining: 100% Polyester Tricot lining quilted to 6 oz polyester insulation

Features:

Full zip front closure with double storm placket Detachable snap off hood with adjustable drawcord Upper chest and two lower zipper pockets Upper chest patch pocket with bellows and flap closure Adjustable storm cuffs with hook and loop tabs Adjustable drawcord at hem Contrast stitch detail Reflective enhancements Seam sealed Lining pockets; including media pocket Embroidery access zipper

Sizes and Colours:

•	•	•	•	•	•	•	•	● Blac
S	М	L	XL	2XL	3XL	4XL	5XL	



POLY OXFORD **INSULATED JACKET**

Shell: 150D Poly Oxford 100% Polyester waterproof/breathable fabric with 5000/5000 MVP/24hr² protection with durable water repellent finish

Contrast Shell: Abrasion Resistant Ripstop 95% Polyester 5% Spandex Waterproof 8000mm MVP/24hr²

Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

Full zip front closure Reflective enhancements Shock cord drawcord hem Contrast stitching detail Lining pockets; including media pocket Embroidery access zipper

Sizes and Colours:



Pairs well with:





WATERPROOF BREATHABLE RIPSTOP RAIN JACKET

Shell: 100% Polyester 300D Ripstop with PU membrane, waterproof/breathable fabric with 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finish

Body Lining: 100% Polyester Mesh Sleeve Lining: 100% Polyester

Features:

Full zip front closure Waterproof double storm placket Attached snorkel hood with adjustable drawcord Adjustable hook and loop tab at back hood Waterproof pocket zippers Adjustable storm cuffs Drop tail hem with adjustable drawcord Reflective trim at back yoke Lining pocket Seam sealed

Sizes and Colours:

S M L XL 2XL 3	•	•	•	•	•	•
	S	М	L	XL	2XL	ЗХ

Black

QUILTED HOODED FREEZER JACKET

Shell: 100% Polyester

Lining: 100% Polyester quilted to 4 oz

polyester insulation

Hood: 50% Cotton 50% Polyester

Features:

YKK® zip front closure Lower patch pockets Contrast Jersey knit hood with drawcord Rib-knit collar and cuffs Drop back

Diamond quilt

Lining pockets; including media pocket

Sizes and Colours:

S	М	L	XL	2XL	ЗХ



WORK & LIFESTYLE



QUILTED FREEZER JACKET

Shell: 100% Polyester

Lining: 100% Polyester quilted to 4 oz

polyester insulation

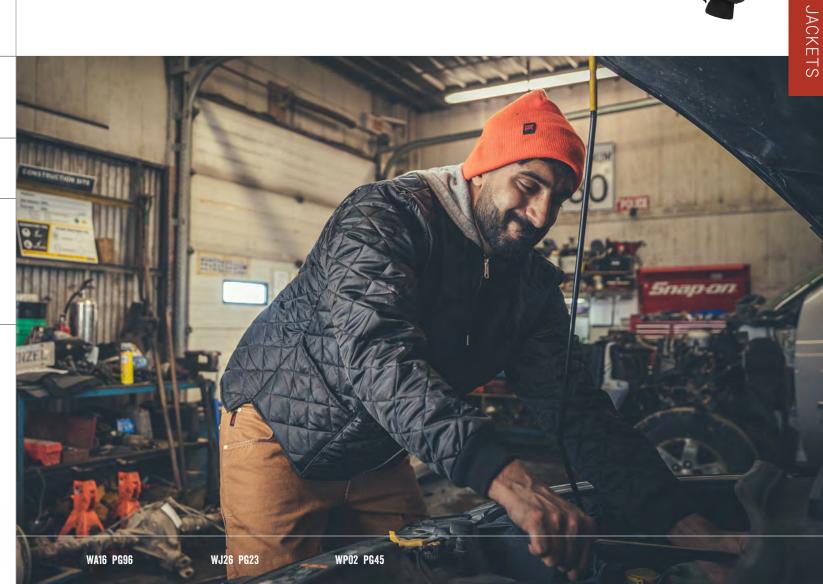
Features:

YKK® zip front closure Two lower patch pockets Rib-knit collar and cuffs Diamond quilt Drop back

Lining pockets; including media pocket

Sizes and Colours:

xs	s	М	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
•	•	•	•	•	•	•	•	•	•	•	•	•	•



JACKETS



QUILTED FREEZER JACKET WITH PRIMALOFT® INSULATION



Shell: 100% Nylon with durable water repellent finish

Lining: 100% Polyester quilted to 4 oz

PrimaLoft® insulation

Features:

YKK® zip front closure Upper zippered welt pocket Two lower patch pockets Rib-knit collar and cuffs 100% post consumer recycled insulation Lining pockets; including media pocket Embroidery access zipper

Sizes and Colours:

S	М	L	XL	2XL	3XL
	•	•	•	•	•
	•	•	•	•	
•	•	•	•	•	•

Navy Brown

Black

QUILTED MOUNTAINEERING JACKET WITH PRIMALOFT® INSULATION

Shell: 100% Nylon with durable water repellent finish

Lining: 100% Polyester quilted to 4 oz

PrimaLoft® insulation

Features:

YKK® zip front closure Zip through collar Two lower zip pockets Unique quilt design with 2" horizontal tubular channels Adjustable drawcord hem 100% post consumer recycled insulation Lining pockets; including media pocket Embroidery access zipper

Sizes and Colours:

S	М	L	XL	2XL	3XL		
•	•	•	•	•	•	•	Navy
•	•	•	•	•	•	•	Black





HOODED FREEZER JACKET WITH PRIMALOFT® INSULATION



Shell: 100% Nylon with durable water repellent finish Lining: 100% Nylon quilted to 4 oz PrimaLoft® insulation

Features:

Heavy duty snap front closure Poly/Cotton Jersey fleece hood with adjustable drawcord Two upper chest pockets with flap and snap closure Two lower welt pockets Knit cuff Box quilt 100% post consumer recycled insulation Inside lining pockets

Sizes and Colours:

•	•	•	•	•	•
S	M	L	XL	2XL	3XL

0live + Orange Lining ● Black + Black Lining

FREEZER SHIRT WITH PRIMALOFT® INSULATION



Shell: 100% Nylon with durable water repellent finish Lining: 100% Nylon quilted to 4 oz PrimaLoft® insulation

Features:

Heavy duty snap front closure Two upper patch pockets with flap and snap closures Pencil stall on chest pocket Two lower on-seam pockets Adjustable snap cuff 100% post consumer recycled insulation Inside lining pockets

	XS	S	М	L	XL	2XL	3XL	4XL	5XL	
										Olive
	•	•	•	•	•	•	•	•	•	● Black
NEW			•		•	•	•	•	•	Brown





SHERPA LINED FLEECE JAC-SHIRT

Shell: 100% Polyester Heavyweight Solar Fleece

Body Lining: 100% Polyester Sherpa

Sleeve Lining: 100% Polyester quilted to 4 oz

polyester insulation

Hood and Fooler: 65% Polyester 35% Cotton

Jersey knit

Features:

Zip front Poly/Cotton Jersey fooler front Button front placket closure Jersey knit hood with adjustable drawcord Two chest pockets with flap and button closure

Two lower on-seam pockets Adjustable button cuffs

Lining pockets; including media pocket

Sizes and Colours:

S	М	L	XL	2XL	3XL
•	•	•	•	•	
•	•			•	

Navy Plaid

● Charcoal Plaid

QUILT LINED FLANNEL SHIRT

Shell: 4 oz 100% Brushed Cotton Yarn Dyed Flannel, double preshrunk with durable

water repellent finish

Lining: 100% Polyester quilted to 5 oz

polyester insulation

Features:

Snap front closure

Two chest pockets with flap and snap closure

Pencil stall on chest pocket Two lower on seam pockets

Adjustable cuffs

Lining pockets; including media pocket

Sizes and Colours:

	S	М	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT	4XLT	5XL
	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
NEW	0	0	0	0	•	0	•	0	0	0	0	0	•	•	0
NEW	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



1964

BUFFALO CHECK FLEECE SHIRT

Shell: 100% Polyester Heavyweight Solar Fleece

Features:

Button front placket closure Two chest pockets with flap and button closure Adjustable button cuffs

Sizes and Colours:

xs	s	М	L	XL	2XL	3XL
•	•	•	•	•	•	•
•	•			•		•
•	•	•	•	•	•	•

Red Check

Grey Check

• Green Check

QUILT LINED HOODED FLANNEL JAC-SHIRT

Shell: 4 oz 100% Brushed Cotton Yarn Dyed Flannel, double preshrunk with durable water repellent finish

Lining: 100% Polyester quilted to 5 oz

polyester insulation

Hood and Fooler: 65% Polyester 35% Cotton

Jersey knit

Features:

Zip front Poly/Cotton Jersey fooler front Snap front placket closure Jersey knit hood with adjustable drawcord Two upper chest pockets with flap and snap closure

Pencil stall on chest pocket Two lower welt pockets Adjustable snap cuffs

Sizes and Colours:

NEW	•			•	•	•
NEW	•	•	•	•	•	•
	s	М	L	XL	2XL	зхі

Charcoal/Brown Plaid

Navy/Black Plaid



Lining pockets; including media pocket

HEAVY FLANNEL OVERSHIRT

Shell: 9 oz 100% Brushed Cotton Yarn Dyed Flannel, double preshrunk

Features:

Heavy duty snap front placket closure Two chest pockets with flap and snap closure Pencil stall on chest pocket Adjustable snap cuffs

Sizes and Colours:

S	М	L	XL	2XL	3XL
	•	•	•	•	
	0	•	0		•

Red/Black Plaid Navy/Tan Plaid

OXFORD EASY CARE SHIRT

Shell: 60% Cotton, 40% Polyester Oxford Weave with wrinkle resistant finish

Features:

Great choice as a uniform style Button front closure Button down collar Chest pocket on left Adjustable button cuffs Back yoke Embellishment friendly

Sizes and Colours:

● French Blue ● Charcoal

XS	S	М	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
		•			•		•		•			•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•
					•							•	



SHERPA BONDED FLANNEL JAC-SHIRT

Shell: 100% Brushed Cotton Yarn Dyed Flannel double preshrunk with durable water repellent finish bonded to 100% Polyester Sherpa

Features:

Heavy duty full front zipper Inside storm fly Two chest pockets with flap and snap closure Pencil stall on chest pocket Two lower welt pockets Adjustable snap cuffs Lining pockets; including media pocket

Sizes and Colours:

	S	М	L	XL	2XL	3XL
NEW		•	•	•	•	
NEW	•	•	•	•	•	•

- Navy/Grey Plaid
- Charcoal/Navy Plaid

Olive/Rust Plaid

SHORT SLEEVE STRETCH RIPSTOP SHIRT

Shell: 98% Cotton, 2% Spandex Flex Ripstop with stain repellent finish

Features:

Great choice as a uniform style Button front closure Two chest pockets with flap and button closure Pencil stall on chest pocket Gusset sleeve Action back Embellishment friendly

Sizes and Colours:

	_						_						
XS	S	М	L	XL	2XL	3XL	4XL	5XL	МТ	LT	XLT	2XLT	3XLT
•	•	•	•	•	•	•	•	•	•	•	•	•	•
	•	•		•	•		•	•	•	•	•	•	•
			•										

NavyGrey



ಆ



LONG SLEEVE STRETCH RIPSTOP SHIRT

Shell: 98% Cotton, 2% Spandex Flex Ripstop with stain repellent finish

Features:

Great choice as a uniform style
Button front closure
Two chest pockets with flap and button closure
Pencil stall on chest pocket
Gusset sleeve
Adjustable button cuff
Pen pocket on sleeve
Action back
Embellishment friendly

Sizes and Colours:

Grey

XS	S	М	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
•	•	•	•	•	•	•	•	•	•	•	•	•	•
	•	•	•			•		•	•	•	•		

TOUGH DUCK LOGO T-SHIRT

Shell: 65% Polyester 35% Cotton Jersey Knit

Features:

Rib-knit crew neck collar Fabric with soft handfeel Screen printed logos Contrasting neck tape

Sizes and Colours:

S	М	L	XL	2XL	3XL	
•	•	•	•	•	•	● BK01 Black
		•				● HG01 Heather Grey
•	•	•	•	•	•	● BK02 Black



BK01 Black

HG01 Heather Grey

BK02 Black

SHORT SLEEVE STRETCH RIPSTOP COLOUR BLOCK SHIRT

Shell: 98% Cotton, 2% Spandex Flex Ripstop with stain repellent finish

Features:

Great choice as a uniform style
Button front closure
Two chest pockets with flap and button closure
Pencil stall on chest pocket
Gusset sleeve
Action back
Embellishment friendly

Sizes and Colours:

xs	s	М	L	XL	2XL	3XL	4XL	5XL	МТ	LT	XLT	2XLT	3XLT
•	•	•	•	•	•	•	•	•	•	•	0	•	•

Navy/Grey

PULLOVER TOUGH DUCK LOGO HOODIE

Shell: 65% Polyester 35% Cotton Jersey Knit Fleece with durable water repellent finish

Features:

Attached three-piece hood with adjustable drawcord Kangaroo front pocket Set-in sleeve Screen printed logo sleeve Rib-knit waist and cuffs Hidden zippered media pocket

Sizes and Colours:

S	М	L	XL	2XL	3XL
•	•	•	•	•	•

Black



WS18 CONTRACTOR OF THE PROPERTY OF THE PROPER

HOODIES

FLEECE ZIP HOODIE

Shell: 65% Polyester, 35% Cotton Jersey knit fleece with durable water repellent finish

Features:

Heavy duty front zipper
Zip through collar
Attached three-piece hood with
adjustable drawcord
Two lower pouch pockets
Set-in sleeve
Rib-knit waist and cuffs
Inside media pocket

Sizes and Colours:

S M L XL 2XL 3XL 4XL 5	•	•	•	•	•	•	•	•
S M L XL 2XL 3XL 4XL 5		•	•	•	•	•	•	•
S M L XL 2XL 3XL 4XL 5X	•	•	•	•	•	•	•	•
S M L XL 2XL 3XL 4XL 5	•	•	•	•	•	•	•	•
	s	М	L	XL	2XL	3XL	4XL	5XL

- Melange Brown
- Navy
- Charcoal
- Black

FLEECE INSULATED HOODIE

Shell: 65% Polyester, 35% Cotton Jersey knit fleece with durable water repellent finish **Lining:** 100% Polyester quilted to 4 oz polyester insulation

Features:

Heavy duty front zipper
Zip through collar
Attached three-piece double hood
with drawcord
Two lower front pockets
Set-in sleeve
Rib-knit waist and cuffs
Lining pockets; including media pocket
Embroidery access zipper

Sizes and Colours:

S	М	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	Navy
•	•	•	•	•	•	•	•	● Charcoal
•	•	•	•	•	•	•	•	● Black



WJ22

FLEECE PULLOVER HOODIE

Shell: 65% Polyester, 35% Cotton Jersey knit fleece with durable water repellent finish

Features:

Attached three-piece hood with adjustable drawcord Kangaroo front pocket Set-in sleeve Rib-knit waist and cuffs Hidden zippered media pocket

Sizes and Colours:

	S	М	L	XL	2XL	3XL	4XL	5XL
		•	•	•	•	•	•	•
	•	•	•	•	•	•	•	•
	•	•	•	•	•	•	•	•
	•	•	•	•	•	•	•	•
NEW		•	•	•	•		•	•

Melange Brown

NavyCharcoal

● Black

Moss

DUCK MOTO VEST

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish

Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

Brass zip front closure
Two upper chest pockets
Two lower scoop pockets
Rib-knit collar and side panels
Drop back
Brass rivets at stress points
Triple stitched
Lining pockets; including media pocket
Embroidery access zippers

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL	мт	LT	XLT	2XLT	3XLT
	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•
	•	•	•	•	•	•							

● Navy ● Brown ● Dark Brown

BlackGreen Camo



DUCK SHERPA LINED VEST

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish

Lining: 100% Polyester Sherpa

Features:

Brass zip front closure Two lower patch pockets Rib-knit collar Drop back

Brass rivets at stress points

Triple stitched Lining pockets; including media pocket

Embroidery access zippers

Sizes and Colours:

S	М	L	XL	2XL	3XL
	•			•	
•	•	•	•	•	•

Brown Olive

FREEZER VEST

Shell: 100% Polyester

Lining: 100% Polyester quilted to 4 oz polyester insulation

Features:

YKK® zip front closure Two lower patch pockets Rib-knit collar

Diamond quilt

Lining pockets; including media pocket

Sizes and Colours:

3 11 1		- 2/1	OAL	-1712	0/1
е м і	VI	_ 2XL	3XI	ΔXI	5XI

Black







DUCK WOODSMAN VEST

Shell: 100% Premium Cotton Duck Lining: 100% Polyester quilted to 6 oz

polyester insulation

Features:

Brass zip front closure Storm placket with snap closure Two way lower patch pockets with flap and snap closure Drop back

Brass rivets at stress points Triple stitched

Lining pockets; including media pocket Embroidery access zipper

Sizes and Colours:

	S	М	L	XL	2XL	3XL
		•	•	•	•	•
					•	
	•	•	•	•	•	•
Ī	•	•	•	•	•	•

- 0live/Black
- Brown/Dark Brown
- Black
- Navy/Brown

BOX QUILTED VEST

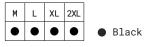
Shell: 100% Polyester with durable water

repellent finish

Lining: 100% Polyester Sherpa

Features:

Heavy duty front zipper One upper chest zip pocket Two front welt pockets Rib-knit collar Box quilt Lining pockets; including media pocket





37



FREEZER QUILTED VEST WITH PRIMALOFT® INSULATION



Shell: 100% Nylon with durable water

repellent finish

Lining: 100% Polyester quilted to 4 oz

Quilted PrimaLoft® insulation

Features:

YKK® zip front closure Upper chest zipper pocket Two lower patch pockets Rib-knit collar 100% post consumer recycled insulation Lining pockets; including media pocket

Sizes and Colours:

Embroidery access zipper

•
s

Navy

Black

DUCK UNLINED PREMIUM DUCK BIB OVERALL

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish

Features:

Adjustable shoulder straps Loss-proof chest pocket with flap and hook and loop closure Upper chest patch pocket with pencil pocket Two lower slash pockets Pass through pockets at waist Exclusive Full-chap double front leg Knee pad pockets Two rear patch pockets Hammer loop and ruler pocket Back hem reinforced with double layer Duck fabric Brass rivets and bartacks at stress points Triple stitched Two-way brass front zipper

Sizes and Colours:

S	М	L	XL	2XL	3XL	4XL	5XL	
		•					•	Brown
•	•	•	•	•	•	•	•	Dark Brown
•	•	•	•	•	•	•	•	● Black





DUCK UNLINED BIB OVERALL

Shell: 100% Cotton 10 oz Premium Duck

Features:

Front fly with zipper Upper chest utility pocket with pencil pocket Adjustable shoulder straps Two lower slash pockets and coin pocket Shank button side closure Double knee with knee pad pocket Two rear patch pockets Hammer loop and ruler pockets Bar tacked and riveted at stress points

Sizes and Colours:

S	М	L	XL	2XL	3XL	
	•	•	•	•		Brown
•	•	•	•	•	•	● Black



BIBS

AND COVERALLS

WORK & LIFESTYLE









INSULATED DUCK BIB OVERALL

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish **Lining:** Quilted 6 oz polyester insulation

Features:

Heavy duty two-way brass front zipper Adjustable shoulder straps

Loss-proof chest pocket with flap and hook and loop closure

Upper chest patch pocket with pencil pocket Ankle to hip heavy duty two way brass side leg zippers

Two lower slash pockets

Exclusive Full-chap double front leg

Knee pad pockets

Turned under hem allows for 3" tall leg extensions

Two rear patch pockets

Hammer loop and ruler pocket

Back waist elastic

Brass rivets and bartacks at stress points Triple stitched

Waterproof knee and seat

Sizes and Colours:

S	М	L	XL	2XL	3XL	4XL	5XL
•	•			•			•
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

Brown

Dark Brown

Black

Pairs well with:



WJ30 PG17



INSULATED BIB OVERALL

Shell: 600D Poly Oxford 100% Polyester waterproof/breathable fabric with 5000/5000 MVP/24hr² protection with durable water repellent finish

Upper Bib Lining: 100% Polyester Tricot lining Lower Body Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

Front fly zipper Upper chest utility pocket with pencil pocket Adjustable shoulder straps Two lower slash pockets and coin pocket Full-chap double front leg Knee pad pockets Ankle to hip two way side leg zippers Turned under hem allows for 3" tall leg extensions Two rear patch pockets Hammer loop and ruler pockets Reinforced as stress points with heavy duty polyester Inside zipper pocket

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL		
•	•	•	•	•	•	•	•	•	•	Navy
•	•	•	•	•	•	•	•	•	•	Black
									'	

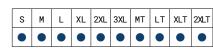
Pairs well with: WJ14 PG20

TWILL UNLINED COVERALL

Shell: 7.5 oz 65% Polyester, 35% Cotton Twill

Features:

Two-way brass front zipper Storm flap with snap closure Laydown collar Loss-proof upper chest pocket Upper chest patch pocket with pencil stall Two rear patch pockets Back elastic waist Pass through pockets at waist





BIBS

AND

Shell: 7.5 oz 65% Polyester, 35% Cotton Twill **Lining:** 100% Polyester quilted to 5 oz

polyester insulation

INSULATED COVERALL

Features:

TWILL

Two-way brass front zipper Storm flap over front zipper Laydown collar Loss-proof upper chest pocket Upper chest patch pocket with pencil stall Two rear patch pockets Back elastic waist Pass through pockets at waist

Sizes and Colours:

S	М	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

Navy Black

XSS	SS	MS	LS	XLS	2XLS	MT	LT	XLT	2XLT	3XLT	4XLT	5XLT
•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•

Black

INSULATED DUCK COVERALL

Shell: 100% Cotton 12 oz Premium Duck with durable water repellent finish

Lining: 100% Polyester quilted to 6 oz

polyester insulation

Features:

Two-way heavy duty brass front zipper Zip-though Corduroy collar

Detachable hood with snaps and adjustable drawcord hood

Loss-proof chest with flap and hook and loop closure

Upper chest patch pocket with pencil pocket

Two lower slash pockets Knit storm cuffs at inner sleeve hem

Sleeve Pencil pocket

Exclusive Full-chap double front leg

Knee pad pockets

Ankle to hip heavy duty two way brass zippers Turned under hem allows for 3" tall leg extensions

Raised ankle zip for easy hemming

Two rear patch pockets Hammer loop and ruler pocket

Back hem reinforced with double layer

Duck fabric

Back waist elastic

Triple stitched

Brass rivets and bartacks at stress points Waterproof knee and seat

Sizes and Colours:

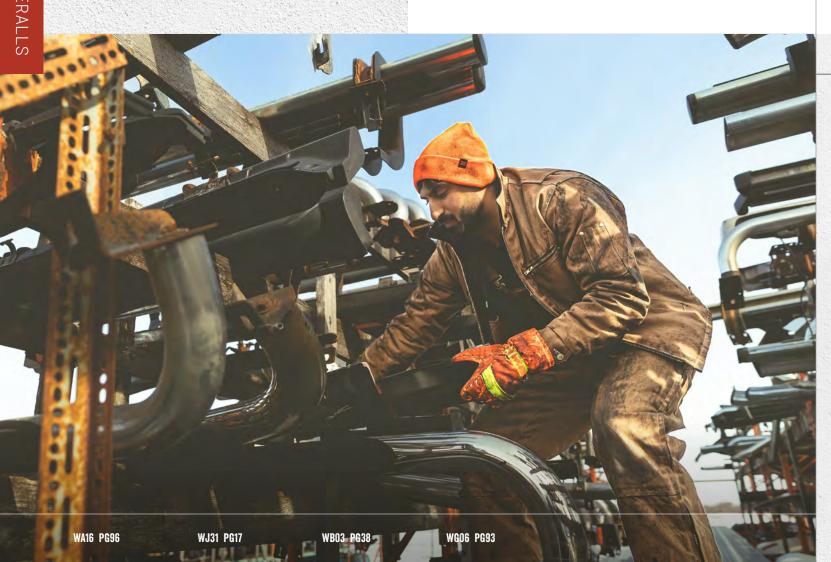
S	М	L	XL	2XL	3XL	4XL	5XL						
•	•	•	•	•	•	•	•		В	rown			
•	•	•	•	•	•	•	•		В	lack			
											41.15		
			127.00			100						1000	
xss	SS	MS	LS	XLS	2XLS	S M	ΓL	т	XLT	2XLT	3XLT	4XLT	5XL1
XSS	SS	MS	LS	XLS	2XLS	S M	Γ L	т.	XLT	2XLT	3XLT	4XLT	5XL

Brown • Black













RELAXED FIT FLEX TWILL CARGO PANT

Shell: 9.5 oz Flex Twill, 98% Cotton, 2% Spandex Flex Twill with stain repellent finish

Features:

Fly front closure Five pocket upper detailing Two lower cargo pockets with bellows Pencil pocket at cargo pocket Pockets and trim are reinforced with heavy duty polyester Seven belt loops Gusset crotch reinforcement Rivets and bartacks at all stress points Triple stitched

Sizes and Colours:

							VAIST	V					
	52	50	48	46	44	42	40	38	36	34	32	30	28
30"	:	•	•	•	•	•	•	•	:	•	•	•	•
32"	:	:	•	•	•	•	•	•	:	•	•	•	•
34"					•	•	:	•	:	:	•	:	
UNF						•	•	•	•	•	•	•	

Black

RELAXED FIT FLAT FRONT FLEX TWILL PANT WITH EXPANDABLE WAIST

Shell: 9.5 oz Flex Twill 98% Cotton 2% Spandex with stain repellent finish

Features:

Fly front closure Expandable waistband Flat front for clean lines Five pocket upper detailing Five belt tunnels Gusset crotch Bartacked at stress points Triple stitched

Sizes and Colours:

	WAIST													
	52	50	48	46	44	42	40	38	36	34	32	30	28	
3	•	•	:	•	:	:	•	:	:	:	:	:		
3:	•	•	•	•	:	:	•	•	:	:	:	:	•	
3.					:	:	•	:	:	:	:	:	•	

● Navy ● Black







RELAXED FIT FLEX TWILL CARGO PANT WITH EXPANDABLE WAIST

Shell: 9.5 oz Flex Twill, 98% Cotton, 2% Spandex Flex Twill with stain repellent finish

Features:

Fly front closure Expandable waist band Five pocket upper detailing Two lower cargo pockets with bellows Pencil pocket at cargo pocket Five belt tunnels Gusset crotch Bartacked at stress points Triple stitched

Sizes and Colours:

					V	VAIS							
28	30	32	34	36	38	40	42	44	46	48	50	52	
	:	:	:	:	:	:	:	:	:	:	:	:	30" 💂
•	:	:	:	:	:	:	:	:	:	:	:	:	32" X
•	:	:	:	:	:	:	:	:					34"

Black

RELAXED FIT FLEX TWILL CARPENTER PANT

Shell: 9.5 oz Flex Twill, 98% Cotton, 2% Spandex Flex Twill with stain repellent finish

Features:

Fly front closure Five pocket upper detailing Two lower cargo pockets with bellows Pencil pocket at cargo pocket Pockets, trim and back hem kick panel are reinforced with heavy duty polyester trim Hammer loop Double knee with knee pad pocket Bartacks and rivets at all stress points Seven belt loop tunnels Gusset crotch reinforcement Triple stitched

Sizes and Colours:

			١	WAIS	Г					
28	30	32	34	36	38	40	42	44		
	•	:	:	:	:	:	:	:	30"	MA
•	:	:	:	:	:	:	:	:	32"	NSEA
		•	•	•	•	•			34"	F

● Navy ● Black



WORK & LIFESTYLE





RELAXED FIT FLEECE LINED FLEX TWILL CARGO PANT WITH 360° STRETCH WAIST

Shell: 9.5 oz Flex Twill, 98% Cotton, 2% Spandex Flex Twill with stain repellent finish Lining: 100% Polyester Solar Fleece

Features:

Fly front closure 360° stretch elastic waist with Tough Duck logo Five pocket upper detailing Two lower double cargo pockets Pencil pocket at cargo pocket Pockets, trim and kick panel are reinforced with heavy duty polyester Seven belt loop tunnels Gusset crotch reinforcement Rivets and bartacks at stress points Triple stitched

Sizes and Colours:

					١	VAIS	Г							
28	30	32	34	36	38	40	42	44	46	48	50	52		
	:	:	:	:	•	:	:	:	:	•	:	•	30"	M
•	:	:	:	:	•	:	:	:	:	•	:	•	32"	NSFA
	:	:	:	:	•	:	:	:					34"	E

Black

LOOSE FIT WASHED WASHED DUCK PANT

Shell: 100% Cotton 12 oz washed Premium Duck

Features:

Fly front closure Five pocket upper detailing Back ruler pocket Hammer loop Media and inside security pocket Back hem kick panel reinforced with double layer Duck fabric Seven belt loops Gusset crotch reinforcement Rivets and bartacks at stress points Triple stitched

Sizes and Colours:

			WA]	IST				
30	32	34	36	38	40	42	44	
•	•	•	•	:	•	•	•	30"
•	•	•	•	:	•	•	•	32"
	•	•	•	:	•	•	•	34"

● Black ● Brown







RELAXED FIT FLEX DUCK CARGO PANT

Shell: 98% Cotton, 2% Spandex Flex Duck

Features:

Fly front closure Five pocket upper detailing Two lower cargo pockets with bellows Pencil pocket at cargo pocket Pockets, trim and back hem kick panel are reinforced with heavy duty polyester trim Seven belt loops Gusset crotch reinforcement Rivets at stress points Triple stitched

Sizes and Colours:

			WAI	IST					
30	32	34	36	38	40	42	44		
•	•	•	•	•	•	•	•	30"	W
•	•	•	•	•	•	•	•	32"	NSEAM
	•	•	•	•	•			34"	Ξ

Black

LOOSE FIT WASHED DUCK DOUBLE FRONT PANT

Shell: 100% Cotton 12 oz washed Premium Duck

Features:

Fly front closure

Five pocket upper detailing Back ruler pocket Hammer loop Media and inside security pocket Back hem kick panel reinforced with double layer Duck fabric Seven belt loops Gusset crotch reinforcement Full-chap double front Knee pad pockets Rivets and bartacks at stress points Triple stitched

Sizes and Colours:

			WAI	EST					
30	32	34	36	38	40	42	44		
•	•	•	•	:	•	•	•	30"	Μ
•	:	:	•	:	•	•	•	32"	INSEAM
	•	•	•	:	•	•	•	34"	Ξ
	•			•		•	•		

● Black ● Brown



47

WORK & LIFESTYLE





RELAXED FIT FLEX RIPSTOP CONTRACTOR PANT

Shell: 98% Cotton, 2% Spandex Flex Ripstop

Features:

Fly front closure Inside waist gripper elastic Multi Pocket design Pull-out utility pocket Lower leg pencil pockets and ruler pocket Ambidextrous hammer loops Knees, pockets, trim and back hem kick panel are reinforced with abrasionresistant waterproof Polyester Double knee with knee pad pocket Reinforced gusset crotch Reflective trim Triple stitched

Sizes and Colours:

			WA]	[ST					
30	32	34	36	38	40	42	44		
•	•	•	•	•	•	•	•	30"	Σ
•	•	•	•	•	•	•	•	32"	INSEAM
	•	•	•	•	•	•	•	34"	Н

Black

COMFORT FIT FREE FLEX JOGGER WITH TAPERED LEG

Shell: 92% Nylon, 8% Spandex, 4-way Stretch Dobby

Features:

Fly front closure $360\,^{\circ}$ stretch elastic waist with Tough Duck logo Two upper front zipper pockets Two back zippered pockets Five belt tunnels Double knee with knee pad pockets Back waist yoke Pockets and knee pad pocket are reinforced with heavy duty polyester trim Elasticized cuff Bartacked at stress points Triple stitched

Sizes and Colours:

•	•	•	•	•
S	М	L	XL	2XL

Black







LOOSE FIT TRADITIONAL LOGGER JEAN

Shell: 100% Cotton 15 oz, unwashed Premium Denim

Features:

Fly front closure Five pocket upper detailing Suspender buttons at waist Multi-pocket design Back ruler pocket Hammer loop Full-chap double front Knee pad pockets Gusset crotch reinforcement Seven belt loops Rivets at stress points

Sizes and Colours:

			V	MIST						
30	32	34	36	38	40	42	44	46		
•	•	•	•	•	•	•			30"	
•	•	•	•	•	•	•	•	•	32"	= AM
•		•	•	•	•				34"	TNSFAM
•	•	•	•	•	•				36"	

Denim

RELAXED FIT RIPSTOP CARGO PANT WITH EXPANDABLE WAIST

Shell: 65% Polyester, 35% Cotton Ripstop with stain repellent finish

Features:

Fly front closure Expandable waist band Gripper back waist elastic Five pocket upper detailing Multi-cargo pocket design Six belt tunnels Triple stitched

Sizes and Colours:

		VAIST	V					
44 46 48 50	42	40	38	36	34	32	30	28
• • • •	•	•	•	•	•	•	•	
• • • •	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•

Navy





WATERPROOF BREATHABLE RIPSTOP RAIN PANT

Shell: 100% Polyester 300D Ripstop with PU membrane, waterproof/breathable fabric with 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finish

Features:

Flv front closure Elastic inserts at waistband for comfort fit Back waist yoke Heavy duty belt loops Elasticized belt Two upper on-seam pockets with storm plackets Right side bellowed cargo pocket with flap closure Side leg zips Articulated knee Adjustable hook and loop ankle tab Reflective trim at back calf Fully seam sealed

Sizes and Colours:

•	•	•	•	•	•
S	М	L	XL	2XL	3XL

SHORT

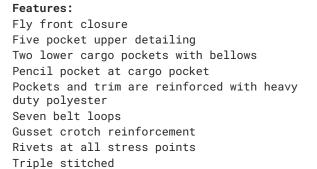
Black

RELAXED FIT FLEX TWILL CARGO

Flex Twill with stain-repellent finish

Shell: 9.5 oz Flex Twill 98% Cotton 2% Spandex

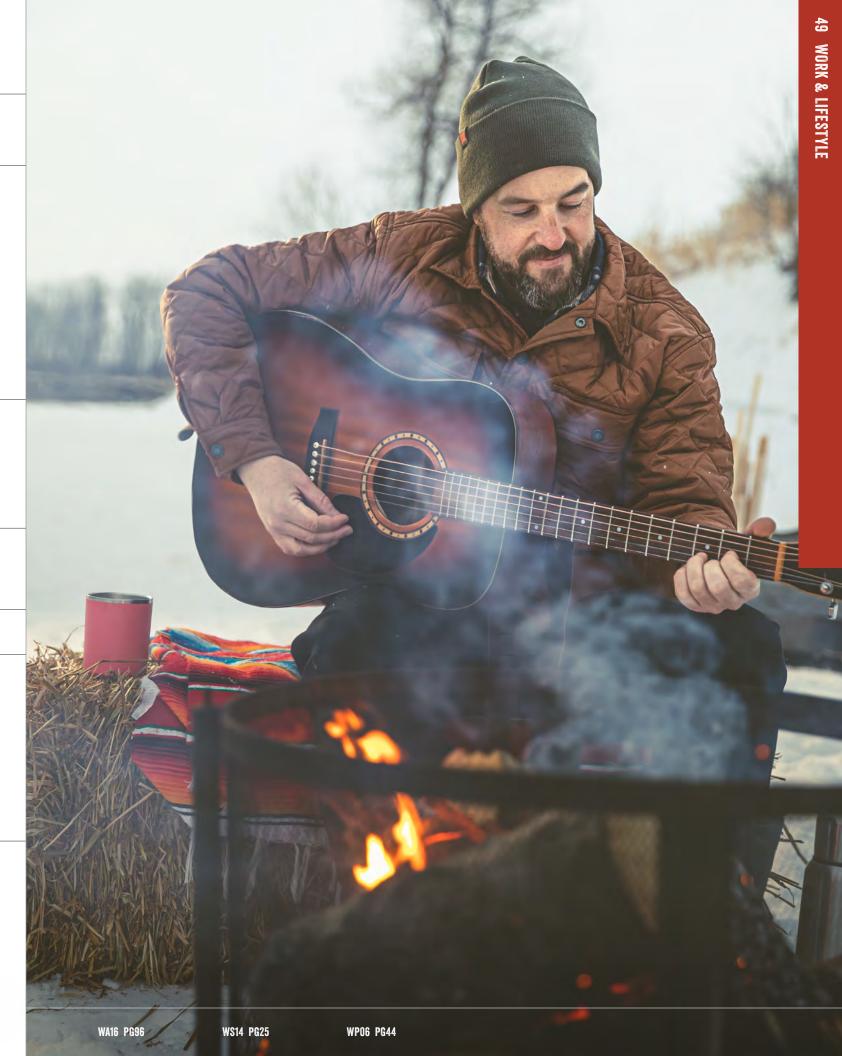




Sizes and Colours:

			WAI	EST					
30	32	34	36	38	40	42	44		
•	••	•	:	:	:	:	:	11"	INSEAM

● Navy ● Black











Liner

Liner

Pairs well with:





S798 PG78

S614 PG86

CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

POLY OXFORD 5-IN-1 SAFETY JACKET

Scotchlite*

Outer Shell: 300D Poly Oxford 100% Polyester with PU coating, antifreeze and durable water repellent finishes Lining: 100% Polyester

Embroidery access zipper

Outer Shell Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Full zip front closure Storm fly with snap closure Quick-release hard hat hood with snaps and adjustable drawcord Upper chest ID pocket with hook and loop closure Two lower welt pockets with flap and hook and loop closures Two microphone loops Black cuffs and hemline keeps garment looking clean (except solid orange) Elasticized storm cuff with adjustable snap tabs Zippered side vents Drop back Lining pockets; including media pocket

Liner: 300D 100% Polyester Oxford with PU coating. antifreeze and durable water repellent finishes **Lining:** 100% Polyester quilted to 6 oz polyester insulation

Liner Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Full zip front closure

Upper chest ID pocket with hook and loop closure Two lower welt pockets with flap and hook and loop closures Two microphone loops

Black cuffs and hemline keeps garment looking clean (except solid orange)

Elasticized storm cuff with adjustable hook and loop tabs Drop back

Liner fully reverses to black shell Detachable zip off sleeves to convert to vest Reverse side of liner includes two lower welt pockets

Sizes and Colours:

XXS	XS	S	М	L	XL	2XL	3XL	4XL	5XL	6XL	7XL	MT	LT	XLT	2XLT	3XLT	4XLT	5XLT
•	•	•	•	•	•	•	•	•	•		•	•	•	•	•	•	•	•
•	•	0	•	•	0	•	•	•	-	0	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
•				0.									ò					

• Fluorescent Orange • Fluorescent Green

● Black ● Solid Orange







POLY OXFORD 3-IN-1 SAFETY BOMBER WITH FLEECE LINER

Lining: 100% polyester

Outer Shell Features:

with 4" contrast backing

Storm Fly with snap closure

Upper zippered welt pocket

and hook and loop closures

Full zip front closure

adjustable drawcord

Two microphone loops

hook and loop tabs

looking clean

Liner Features:

Elasticized waistband

Embroidery access zipper

with 4" contrast backing

Two lower on seam pockets

XS S M L XL 2XL 3XL 4XL 5XL

Adjustable drawcord hem

Full zip front closure

Zip through collar

Sizes and Colours:

Outer Shell: 300D Poly Oxford 100%

durable water repellent finishes

Polyester with PU coating, antifreeze and

3M™ Scotchlite™ 2" Reflective Material

Quick-release hard hat hood with snaps and

Two lower two way patch pockets with flap

Elasticized storm cuffs with adjustable

Black cuffs and hemline keeps garment

Lining pockets; including media pocket

3M[™] Scotchlite $^{\text{\tiny M}}$ 2" Reflective Material

Lining pockets; including media pocket

Liner: 300g Anti-pill 100% Polyester Fleece









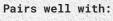






Liner

	ANSI	Type R Class 3	ANSI	
120000	CSA	Class 2 Level 2	CSA	Class 1 Level 2



S614 PG86

Fluorescent Orange

Fluorescent Green









LINED SAFETY PARKA

POLY OXFORD

Scotchlite*

Shell: 300D 100% Polyester Oxford with PU coating, antifreeze and durable water repellent finishes

Lining: 100% Polyester guilted to 6 oz polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Two way full zip front closure Storm fly with snap closure Lay down collar Quick-release hard hat hood with snaps and adjustable drawcord Upper chest ID pocket with hook and loop closure Two lower welt pockets with flap and hook and loop closures

Black cuffs and hemline keeps garment looking clean

Rib-knit storm cuffs

Lining pockets; including media pocket

Sizes and Colours:

XXS	XS	S	М	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•

Fluorescent Orange
Fluorescent Green

• Black

Pairs well with:









CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

RIPSTOP 4-IN-1 SAFETY JACKET

durable water repellent finishes



Scotchlite*











Liner

Pairs well with:





SP08 PG88 S876 PG79

Outer Shell Features:

Lining: 100% Polyester

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Full zip front closure Storm fly with snap closure Quick-release hard hat hood with snaps and adjustable drawcord Welded chest and sleeve pocket zippers with reflective trim Upper chest zippered security pocket Two lower two way patch pockets with flaps and hook and loop closures Two microphone loops Elasticized storm cuff with adjustable snap tabs Black cuffs and hemline keeps garment looking clean Zippered side vents Drop back Seam sealed Lining pockets; including media pocket and tablet pocket

Outer Shell: 300D Ripstop 100% Polyester with PU membrane waterproof/breathable 5000/5000

MVP/24hr² protection with antifreeze and

Liner: 300D Ripstop 100% Polyester with PU membrane waterproof/breathable 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes Lining: 100% Polyester with 3.5 oz polyester insulation

Liner Features:

Embroidery access zipper

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Full zip front closure Knit collar and cuff Two lower two way patch pockets with flaps and hook and loop closures Black cuffs and hemline keeps garment looking clean Seam sealed Liner fully reverses to black shell Reverse side of liner includes two lower patch pocket with hook and loop closures

XS	S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	•	• Fluorescent Orange
•	0	•	•	•	•	•		•	 Fluorescent Green
•	•	•	•	•	•	•	•	•	Black

ANSI	Type R Class 3	ANSI	Type O Class 1
CSA	Class 2 Level 2	CSA	Class 1 Level 2







RIPSTOP FLEECE LINED SAFETY JACKET

Scotchlite*

Shell: 300D Ripstop 100% Polyester, waterproof/breathable coating 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes Body Lining: 100% Polyester Anti-pill Fleece

Sleeve Lining: 100% Polyester quilted to 4 oz

polyester insulation

Hood Lining: 100% Polyester

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing

Full zip front closure with storm fly Quick-release hard hat hood with adjustable drawcord Upper chest welded zipper with reflective trim

Upper Chest loss proof pocket with flap Two lower zippered welt pocket

Two microphone loops

Tear-drop sleeves with adjustable hook and loop tab Fleece storm cuffs

Drop back

Black cuffs, side panel and hemline keeps garment looking clean

Adjustable hem cord

Seam sealed

Lining pocket

Sizes and Colours:

xs	s	М	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT
			PERM		0011000	ET OLIVER						SATORAC SIGN	
•	•	•		0	•		•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•
•		•	•	•		•							

Fluorescent Orange Fluorescent Green

● Black ● Solid Orange

Pairs well with:



S876 PG79





	CSA	Class 2 Level 2	CSA	Class 1 Level 2
3045540	ANSI	Type R Class 3	ANSI	Type O Class 1

RIPSTOP SHERPA LINED SAFETY BOMBER

Shell: 300D Ripstop 100% Polyester, waterproof/breathable coating 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes

Upper Body Lining: 100% Polyester Sherpa Lower Body and Sleeve Lining: 100% Polyester quilted to 4 oz polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Heavy duty zip front closure Zip through collar Upper chest welt pocket with snap closure Two lower welt pockets Rib-knit waistband and cuffs Seam sealed Lining pocket

Sizes and Colours:

XS S M L XL 2XL 3XL 4XL 5X	•	•	•	•	•	•	•	•	•
XS S M L XL 2XL 3XL 4XL 5X	•	•	•	•	•	•	•	•	
XS S M L XL 2XL 3XL 4XL 5X					•	•		•	
	xs	S	М	L	XL	2XL	3XL	4XL	5X

Fluorescent Orange

 Fluorescent Green Black



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

RIPSTOP SAFETY BOMBER





Shell: 300D Ripstop 100% Polyester with PU membrane waterproof/breathable 5000/5000 MVP/24hr² protection with antifreeze and durable water repellent finishes

Lining: 100% Polyester quilted to $3M^{\text{M}}$ Thinsulate™ Insulation

Hood Lining: 280 GSM 100% Polyester Solar Fleece

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing

Full zip front closure with storm placket and snap closure

Quick-release fleece lined hard hat hood with adjustable drawcord

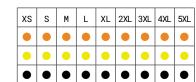
Upper chest welded zipper with reflective trim Two lower two-way patch pockets with flaps Two Microphone loops

Elasticized waistband and storm cuff with adjustable snap tabs

Seam sealed

Lining pockets; including media pocket

Sizes and Colours:



Fluorescent Orange Fluorescent Green







RIPSTOP SAFETY DOWN FILLED PARKA

Shell: 300D Ripstop 100% Polyester with PU membrane waterproof/breathable fabric with 5000/5000 MVP/24hr² protection with durable water repellent and antifreeze finishes

Lining: 100% Polyester lining

Fill: 80% Down, 20% Feather insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Heavy duty full zipper front closure Double storm placket with hook and loop closure Zip through Sherpa-lined inner collar Quick-release hood with snaps Upper chest welded zipper with reflective trim Two lower two way bellowed pockets with flap and hook and loop closure Two microphone loops Adjustable waist drawcord Knit Storm cuffs ID pocket on the sleeve Zippered sleeve pocket with pencil stalls Heavy duty side vent zippers Drop back Seam sealed Integrated snow skirt Lining pockets; including media pocket

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL
•	•	•			•	•	•	•
•	•	•			•		•	0
•	•	•	•	•	•	•	•	

Fluorescent Orange Fluorescent Green

Scotchlite*

A 2 4 5 4 5 4 5 4 5 4 5 4 5 4 5 4 5 4 5 4	•	•	•	•	•	•	•	•	•
S. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	•	•	•			•	•	•	0
PARTERIA	•	•	•	•		•	•	•	•
100	XS	S	М	L	XL	2XL	3XL	4XL	5XL









RIPSTOP REVERSIBLE SAFETY JACKET

Shell: 300D Ripstop 100% Polyester with PU membrane waterproof/breathable fabric with 5000/5000 MVP/24hr² protection with durable water repellent and antifreeze finishes

Reverse Shell: 100% Polyester quilted to 4 oz 100% polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Full zip front closure Multi-pocket design Upper chest welded zipper with reflective trim Two lower welt pockets Fully reverses to black shell Reverse side includes two lower zippered welt pockets Embroidery zipper

Sizes and Colours:

	•	•	•	•	•	•	•	•
XS	S	М	L	XL	2XL	3XL	4XL	5X

Fluorescent Orange Fluorescent Green

Black



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

RIPSTOP SAFETY RAIN JACKET

Scotchlite*

Shell: 300D 100% Polyester Ripstop with PU membrane, waterproof/breathable 5000/5000 MVP/24hr² protection, antifreeze and durable water repellent finishes Body Lining: 100% Polyester Mesh Sleeve and Hood Lining: 100% Polyester

3M™ Scotchlite™ Reflective Material with 4" contrast backing Snap front close Double storm facing Quick-release hard hat hood with snaps Upper Chest loss proof pocket with flap Two lower double welt pockets Vented back yoke Storm cuffs with adjustable hook and loop tabs Seam sealed Lining pockets; including media pocket

xs	S	М	L	XL	2XL	3XL	4XL	5XL	
•	•	•		•	•	•	•	•	• Fluorescent Orar
•	•	•	•	•	•	•	•	•	Fluorescent Gree
•	•	•	•	•	•	•	•	•	● Black



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1



PREMIUM RIPSTOP SAFETY RAIN JACKET

Scotchlite®

Shell: 300D Ripstop 100% Polyester with PU membrane. waterproof/breathable 5000/5000 MVP/24hr² protection, antifreeze and durable water repellent finishes Body Lining: 100% Polyester Mesh Sleeve and Hood Lining: 100% Polyester

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Full zip front closure Zip through collar Storm placket with snap closure Quick-release hood with snaps and adjustable drawcord Upper chest welt pocket with snap closure Lower patch pockets with flap and snap closure Tear drop sleeve with snap tabs Drop back Seam sealed Lining pockets; including media pocket

Sizes and Colours:

•	•	•	•	•	•	•	•	•	● Black	
•	•	•	•	•	•	•	•	•	Fluorescent Green	
•				•					Fluorescent Orange	
xs	s	М	L	XL	2XL	3XL	4XL	5XL		

RIPSTOP SAFETY HI-VIS SHELL

Scotchlite[™]

Shell: 300D Ripstop 100% Polyester with PU membrane, waterproof/breathable 5000/5000 MVP/24hr² protection, antifreeze and durable water repellent finishes

Lining: 100% Polyester

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Full zip front closure with storm facing Quick-release hard hat hood with snaps Welded zippers with reflective trim Upper chest zippered security pocket Two microphone loops Elasticized storm cuff with adjustable snap tabs Black contrast cuffs, elbow, placket and hemline keeps garment looking clean Zippered side vents Seam sealed Lining pockets; including media pocket and tablet pocket

Sizes and Colours:

г									
	•	•	•	•	•	•	•	•	•
	XS	s	М	L	XL	2XL	3XL	4XL	5XL

Embroidery access zipper

Fluorescent Green Black

Scotchlite"



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1



CSA Class 1 Level 2

Type O Class 1

CSA Class 2 Level 2

ANSI Type R Class 3

PACKABLE RIPSTOP PACKABLE SAFETY RAIN JACKET

Shell: 240T Ripstop 100% Polyester with PU coating, waterproof/breathable 5000/3000 MVP/24hr² protection and durable water repellent finish

2" Segmented reflective heat seal material with 4" segmented contrast backing Full zip front closure Zip through collar Double storm facing with hook and loop closure Quick-release hood with snaps Adjustable cuffs with hook and loop tabs Under arm zippered vents Drop back Adjustable hem cord Seam sealed Packs into its own inside pocket

Sizes and Colours:

S	М	L	XL	2XL	3XL	
	•	•		•		•
•	•	•	•	•	•	•

Fluorescent Orange Fluorescent Green

QUILTED SAFETY FREEZER **JACKET**

Shell: 100% Polyester with durable water repellent finish

Lining: 100% Polyester guilted to 4 oz polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Front YKK® zipper closure Rib-knit collar and cuffs Two lower patch pockets Two microphone loops Rib-knit action back Drop back

Inside pockets; including media pocket

Sizes and Colours:

•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•		•	•	•			•	•			•	•
XS	S	М	L	XL	2XL	3XL	4XL	5XL	MT	LT	XLT	2XLT	3XLT

CSA Class 2 Level 2 Class 1 Level 2 ANSI Type R Class 3



INSULATED FLEX SAFETY JACKET

Scotchlite[™]

Shell: Mechanical Stretch 100% Polyester with PU membrane waterproof/breathable 5000/5000 MVP/24hr² protection with durable water repellent finish

Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Full zip front closure Zip through collar Quick-release hood with snaps and adjustable drawcord Welded upper chest, lower hand warmer and sleeve pocket zippers with reflective trim Two lower patch pockets Rib-knit storm cuffs Seam sealed Inside pocket

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL	
									Fluorescent Orange
•	•	•	•	•	•	•	•	•	Fluorescent Green
•	•	•	•	•	•	•	•	•	● Black

DUCK SAFETY BOMBER

Scotchlite[™]

Shell: 100% Cotton 10 oz Premium Duck with durable water repellent finish Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Heavy duty full zip front closure Quick-release hood with snaps and adjustable drawcord Upper chest welt pocket with pencil pocket Two lower scoop pockets Knit storm cuffs and hem Inside lining pocket

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL		
•	•	•	•	•	•	•	•	•	•	Navy
	•		•		•	•		•	•	0range
•	•	•	•	•	•	•	•	•	•	Black

DUCK SAFETY JACKET



Shell: 100% Cotton 10 oz Premium Duck with durable water repellent finish Lining: 100% Polyester quilted to 6 oz

polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Heavy duty full zip front closure Storm flap with hook and loop closure Laydown collar Quick-release hard hat hood with snaps and adjustable drawcord Action back Knit storm cuffs Articulated sleeves Two upper chest patch pockets Two lower scoop pockets Pencil pocket on sleeve Inside pockets; including media pocket

XS	S	М	L	XL	2XL	3XL	4XL	5XL		
•	•	•	•	•			•	•	•	Navy
										0range
•	•	•	•	•	•	•	•	•	•	Black



CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1













DUCK SAFETY PARKA

Scotchlite^{*}

Pairs well with:

S757 PG81

Shell: 100% Cotton 10 oz Premium Duck with durable water repellent finish

Lining: 100% Polyester quilted to 6 oz

polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Quick-release hard hat hood with snaps and adjustable drawcord Heavy duty full zip front closure Laydown collar Four large scoop pockets Pencil pocket on sleeve Adjustable waist drawcord inside Inside pockets; lining & media

Sizes and Colours:

● Orange ● Navy ● Black

XS	s	М	L	XL	2XL	3XL	4XL	5XL	МТ	LT	XLT	2XLT	3XLT
	•											•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•	•	•	•	•

CAMO FLEX DUCK SAFETY BOMBER

Scotchlite[™]

Shell: 98% Cotton, 2% Spandex Flex Duck with durable water repellent finish Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Heavy duty full zip front closure Quick-release hood with snaps and adjustable drawcord Upper chest welt pocket with pencil pocket Two lower scoop pockets Knit storm cuffs and hem Inside lining pocket

Sizes and Colours:

xs	S	М	L	XL	2XL	3XL	4XL	5XL
	•	•		•	•	•	•	



Pairs well with:

SB03 PG81

SB03 PG81



Class 1 Level 2 Type O Class 1

CAMO FLEX DUCK SAFETY JACKET



Green Camo

Shell: 98% Cotton, 2% Spandex Flex Duck with durable water repellent finish Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Heavy duty full zip front closure Storm flap with hook and loop closure Laydown collar Quick-release hard hat hood with snaps and adjustable drawcord Action back Knit storm cuffs Articulated sleeves Two upper chest patch pockets Two lower scoop pockets Pencil pocket on sleeve Inside pockets; including media pocket

Sizes and Colours:

xs	s	М	L	XL	2XL	3XL	4XL	5XL
•	•	•		•			•	•

Green Camo



Class 1 Level 2 Type O Class 1







CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1





CAMO FLEX DUCK SAFETY PARKA

Scotchlite

Shell: 98% Cotton, 2% Spandex Flex Duck with durable water repellent finish **Lining:** 100% Polyester quilted to 6 oz 100% polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Quick-release hard hat hood with snaps and adjustable drawcord Heavy duty full zip front closure Laydown collar Four large scoop pockets Pencil pocket on sleeve Adjustable waist drawcord inside Inside pockets; lining & media

Sizes and Colours:

•	•		•	•	•	•	•	•
XS	S	М	L	XL	2XL	3XL	4XL	5XL

Green Camo

MICRO MESH SHORT SLEEVE SAFETY T-SHIRT W/POCKET

Shell: 100% Polyester 125 GSM Micro-Mesh with wicking treatment

Features:

2" Reflective material with 4" contrast backing Chest pocket Comfortable fit and breathable

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL	
					•		•		• Fluorescent Orange
•	•	•	•	•	•	•	•	•	Fluorescent Green
•	•	•	•	•	•	•	•	•	● Black
•	•	•	•	•	•	•	•	•	● Navy



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 2	ANSI	Type O Class 1

Pairs well with:



SB03 PG81



7	CSA	Class 1 Level 2
	ANSI	Type O Class 1

MICRO MESH SHORT SLEEVE SAFETY T-SHIRT

Shell: 100% Polyester 125 GSM Micro-Mesh with wicking treatment

Features:

2" Reflective material with 4" contrast backing Crew Neck Comfortable fit and breathable

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL	
	•	•	•	•	•	•	•		● Fluorescent Orang
0	•	•	•	•	•	•	•	•	Fluorescent Green
•	•	•	•	•	•	•	•	•	● Black
•	•	•	•	•	•	•	•	•	Navy



ANSI Type R Class 3 ANSI Type O Class 1



MICRO MESH LONG SLEEVE SAFETY T-SHIRT

Shell: 100% Polyester 125 GSM Micro-Mesh with wicking treatment

Features:

2" Reflective material with 4" contrast backing

Comfortable fit and breathable

Sizes and Colours:

xs	s	М	L	XL	2XL	3XL	4XL	5XL	
	•	•	•	•	•	•	•	•	• Fluorescent Orange
•	•	•	•	•	•	•	•	•	• Fluorescent Green
•	•	•	•	•	•	•	•	•	● Black
•	•	•	•	•	•	•	•	•	Navy

MICRO MESH LONG SLEEVE SAFETY T-SHIRT

Shell: 100% Polyester 125 GSM Micro Mesh with wicking treatment

Features:

2" Heat transfer segmented reflective striping Chest pocket Comfortable fit and breathable

Sizes and Colours:

	•	•	•	•	•	•	•	•	•	•	Navy
	•	•	•	•	•	•	•	•	•	•	Black
	•	•	•	•	•	•	•	•	•	•	Fluor
	•	•	•	•	•	•	•	•	•	•	Fluor
IEW		>	>	>	•	•	•			•	Fluore
	xs	s	М	L	XL	2XL	3XL	4XL	5XL		

Fluorescent Green + Black

Fluorescent Orange Fluorescent Green

Black



CSA	Class 2 Level 2	CSA	Class 1 Level 2	CSA	Class 2 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1	ANSI	Type R Class 3



MICRO MESH SHORT SLEEVE SAFETY T-SHIRT W/POCKET

Shell: 100% Polyester 125 GSM Micro Mesh with wicking treatment

Features:

2" Heat transfer segmented reflective striping Crew Neck Chest pocket Comfortable fit and breathable

Sizes and Colours:

	XS	S	М	L	XL	2XL	3XL	4XL	5XL	
NEW		>	>	>	>	>	>			→ Fluorescent Green + Black
	•	•	•		•		•	•	•	Fluorescent Orange
	•	•	•	•	•	•	•	•	•	Fluorescent Green
	•	•	•	•	•	•	•	•	•	● Black
	•	•	•	•	•	•	•	•	•	● Navy

POLYESTER JERSEY SLEEVELESS SAFETY T-SHIRT

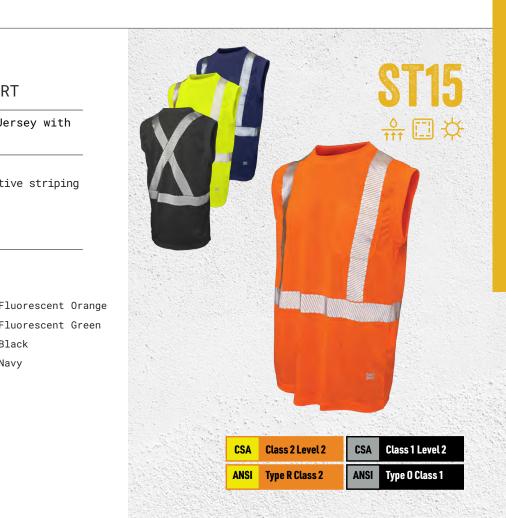
Shell: 100% Polyester 180 GSM Jersey with wicking treatment

Features:

2" Heat transfer segmented reflective striping Rib-knit crew neck collar Chest pocket Comfortable fit

Sizes and Colours:

xs	s	М	L	XL	2XL	3XL	4XL	5XL	
•		•	•		•	•	•	•	Fluore
•	•	•	•	0	•	•	•	•	Fluore
•	•	•	•	•	•	•	•	•	● Black
•	•	•	•	•	•	•	•	•	Navy



CSA	Class 2 Level 2

ANSI Type R Class 3

CSA Class 1 Level 2 ANSI Type O Class 1

Class 2 Level 2



POLYESTER JERSEY SHORT SLEEVE SAFETY T-SHIRT

Shell: 100% Polyester 180 GSM Jersey with wicking treatment

Features:

2" Heat transfer segmented reflective striping Rib-knit crew neck collar Chest pocket Comfortable fit

Sizes and Colours:

XS	S	М	L	XL	2XL	3XL	4XL	5XL	
	•								Fluorescent Orange
•	•	•	•	0	•	•	•	•	Fluorescent Green
•	•	•	•	•	•	•	•	•	● Black
•	•	•	•	•	•	•	•	•	Navy

COTTON JERSEY SHORT SLEEVE SAFETY T-SHIRT

Shell: 100% Cotton 150 GSM Jersey with wicking treatment

Features:

2" Reflective material with 4" contrast backing Rib-knit crew neck collar Comfortable fit and naturally breathable

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL	
•	•	•		•	•	•	•	•	Orange
•	•	•	•	•	•	•	•	•	Yellow
•	•	•	•	•	•	•	•	•	● Black
•	•	•	•	•	•	•	•	•	Navy



CSA	Class 1 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1



CSA Class 1 Level 2

ANSI Type O Class 1

CSA Class 2 Level 2

ANSI Type R Class 2

POLYESTER JERSEY LONG SLEEVE SAFETY T-SHIRT

Shell: 100% Polyester 180 GSM Jersey with wicking treatment

Features:

2" Heat transfer segmented reflective striping Rib-knit crew neck collar Chest pocket Comfortable fit

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL	
	•	•	•	•	•	•	•	•	Fluorescent Orange
•	•	•	•	•	0	•	•	•	Fluorescent Green
•	•	•	•	•	•	•	•	•	● Black
•	•	•	•	•	•	•	•	•	Navy

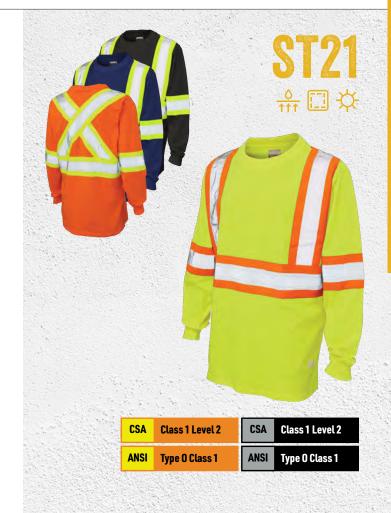
COTTON JERSEY LONG SLEEVE SAFETY T-SHIRT

Shell: 100% Cotton 150 GSM Jersey with wicking treatment

Features:

Reflective material with 4" contrast backing Rib-knit crew neck collar Comfortable fit and naturally breathable

XS	S	М	L	XL	2XL	3XL	4XL	5XL	
					•				Orange
•	•	•	•	•	•	•	•	•	Yellow
•	•	•	•	•	•	•	•	•	Black
•	•	•	•	•	•	•	•	•	Navy



BIRDSEYE MESH SHORT SLEEVE SAFETY POLO SHIRT

Shell: 100% Polyester 140 GSM Birdseye Mesh with wicking treatment

Features:

2" Reflective material with 4" contrast backing Chest pocket

Flat knit collar with contrast stripe Comfortable fit and breathable

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL	
	•								Fluorescent Orange
•	•	•	•	•	•	•	•	•	Fluorescent Green
•	•	•	•	•	•	•	•	•	● Black
•	•	•	•	•	•	•	•	•	Navy

FLEECE UNLINED SAFETY HOODIE

Shell: 100% Polyester Anti-pill Fleece, 280 GSM with durable water repellent finish

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Full zip front closure Quick-release hood with snaps with adjustable drawcord Lower pouch pockets Rib-knit cuffs and waist

Sizes and Colours:

	_	_		_	_				
XS	S	М	L	XL	2XL	3XL	4XL	5XL	
		•			•				
•	•	•	•	•	•	•	•	•	
•	•	•	•	•	•	•	•	•	
	•	•		•	•				

Fluorescent Orange Fluorescent Green

Black

Grey

Black



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 3	ANSI	Type O Class 1

FLEECE ¼ ZIP SAFETY **PULLOVER**

Shell: 100% Polyester Anti-pill Fleece, 280 GSM with durable water repellent finish

Features:

2" segmented reflective heat transfer material with 4" contrast backing 1/4 Front zip Kangaroo pouch pocket with inside media pocket Rib-knit waist and cuffs

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL	
	•	•				•	•		Fluorescent Orange
•	•	•	•	•	•	•	•	•	Fluorescent Green
•	•	•	•	•	•	•	•	•	● Black

FLEECE INSULATED SAFETY HOODIE

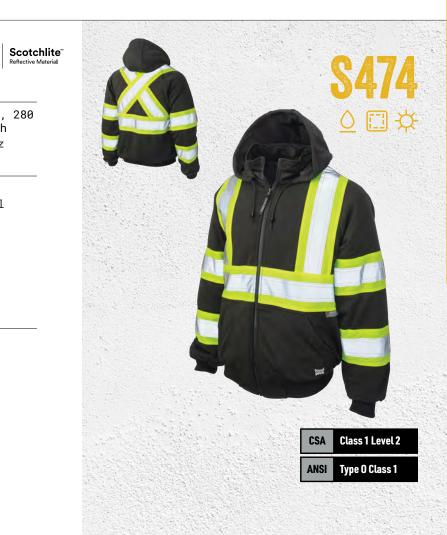
Shell: 100% Polyester Anti-pill Fleece, 280 GSM with durable water repellent finish Lining: 100% Polyester quilted to 4 oz polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Full zip front closure Quick-release hood with snaps with adjustable drawcord Lower pouch pockets Rib-knit waist and cuffs Inside lining media pocket

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•	•



CSA Class 2 Level 2 ANSI Type R Class 3

CSA Class 1 Level 2 Type O Class 1





FLEECE THERMAL LINED SAFETY HOODIE

Shell: 100% Polyester Anti-pill Fleece, 280 GSM with durable water repellent finish Lining: 100% Polyester Thermal knit, 180g

Features:

2" segmented reflective heat transfer material with 4" contrast backing Full zip front closure Quick-release hood with snaps with adjustable drawcord Reflective piping trim on hood Upper chest zippered security pocket Two lower pouch pockets with inside media pocket Rib-knit waist and cuffs

Sizes and Colours:

XS	S	М	L	XL	2XL	3XL	4XL	5XL
	•	•	•	•		•	•	
•	•	0	•	•	0	•	0	•
			•		•			

Fluorescent Orange

Fluorescent Green

Black



	CSA	Class 2 Level 2	CSA	Class 1 Level 2	
J. J. J. S.	ANSI	Type R Class 3	ANSI	Type O Class 1	

MESH FIVE-POINT TEAR AWAY SAFETY VEST

Shell: 100% Polyester Birdseye Mesh

Features:

2" Reflective material with 4" contrast backing Quick release five point hook and loop closures at front, shoulder and side seams Two lower patch pockets Safety harness opening at centre back

Sizes and Colours:

S/M	L/XL	2XL/3XL	4XL/5XL
	•	•	
•	•	•	•
•	•	•	•

Fluorescent Orange Fluorescent Green

Black









CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 2	ANSI	Type O Class 1

MESH SAFETY VEST WITH SLEEVES

Shell: 100% Polyester Birdseye Mesh

Features:

2" Reflective material Quick release hook and loop closure at front closure

Two lower patch pockets with flap and hook and loop closure

Two upper chest patch pockets

Sizes and Colours:

•	•	•	•	
	•	•		
S/M	L/XL	2XL/3XL	4XL/5XL	

Fluorescent Orange • Fluorescent Green

Scotchlite"

Black

POLY TWILL HARNESS COMPATIBLE SAFETY VEST

Shell Front: 100% Polyester Heavyweight Twill

Back: 100% Polyester mesh

Features:

2" Reflective material with 4" contrast backing Zip front closure with extender zip for seasonal fit adjustment Two lower front pockets Back and front openings for D-rings Easy access high cut side openings Inside harness holder straps with snaps Inside heavy duty mesh binding

Sizes and Colours:

(S)M	L(XL)	2XL(3XL)	4XL(5XL)
	•	•	•
•	•	•	•
•	•	•	•

Fluorescent Orange Fluorescent Green

Scotchlite[®]

Black



CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type R Class 2	ANSI	Type O Class 1



CSA Class 2 Level 2 ANSI Type R Class 2



Shell: 100% Polyester Mesh

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Quick release five point hook and loop closures at front, shoulder and side seams Two upper chest patch pockets Upper chest pencil pocket Two lower patch pockets Safety harness opening at centre back Embellishment friendly

Sizes and Colours:

S/M	L/XL	2XL/3XL
		•
•	•	•

Fluorescent Orange Fluorescent Green

POLY TWILL DELUXE SAFETY VEST

Shell: 100% Polyester Twill

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Zip front closure Multi pocket design Five upper chest pockets; including pencil pocket Two lower patch pockets with flaps Grommets for tape feed and hooks Mesh side vents Safety harness opening Contrast binding

S	М	L	XL	2XL	
					Fluorescent Orange
•	•	•	_	•	Fluorescent Green
•	•	•	•	•	● Black







Scotchlite"

Shell: 100% Polyester Twill

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Snap front closure Upper chest patch pocket with security tabs Two lower double patch pockets with bellows and security tabs Safety harness opening at centre back Adjustable side snaps for seasonal fit adjustment Mesh side vents Grommets for tape feed and hooks Large rear zippered pouch pocket Back tool pocket Inside pockets

Sizes and Colours:

xs	S	М	L	XL	2XL	3XL	4XL	5XL	
									Fluorescent Orange
0	•	•	•	•	•	•	•	•	Fluorescent Green
•	•	•	•	•	•	•	•	•	Black
•	•	•	•	•	•	•	•	•	Red

DUCK SAFETY VEST



Shell: 100% Cotton 10 oz Premium Duck with durable water repellent finish Lining: 100% Polyester quilted to 3 oz

polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Heavy duty zip front closure Upper chest welt pocket with pencil pocket Two lower scoop pockets Rib-knit collar and knit side inserts Drop back Inside pocket

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL		
	•	•		•	•		•		•	Navy
	•	•		•	•		•	•	•	0range
•	•	•	•	•	•	•	•	•	•	Black



CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1



Class 1 Level 2

Type O Class 1

CSA Class 2 Level 2

ANSI Type R Class 2



Scotchlite

Shell: 100% Polyester with durable water repellent finish Lining: 100% Polyester quilted to 3 oz

polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Front YKK® zipper closure Rib-knit collar Two lower patch pockets Drop back Inside pocket

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL
	•							
•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•

Fluorescent Orange Fluorescent Green

Black

CAMO FLEX DUCK SAFETY VEST

Scotchlite

Shell: 98% Cotton, 2% Spandex Flex Duck with durable water repellent finish Lining: 100% Polyester quilted to 3 oz polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Heavy duty zip front closure Upper Chest welt pocket with pencil pocket Two lower scoop pockets Rib-knit collar and knit side inserts Drop back Inside pocket

Sizes and Colours:

L	XL	2XL	3XL	4XL	5XL
•		•			

Green Camo



ANSI Type O Class 1

Scotchlite[®]

POLY OXFORD INSULATED SAFETY BIB OVERALL

Shell: 300D Poly Oxford 100% Polyester with PU coating, antifreeze and durable water repellent finishes Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing

Two way full front zipper closure Storm placket with hook and loop closure Upper chest pocket with pencil pocket

Upper chest loss proof pocket with flap and hook and loop closure

Two rear patch pockets

Ankle to hip two way side leg zippers Black hemline keeps garment looking clean (except on solid orange)

Turned under hem allows for 3" tall extension

Elasticized back waist

Hammer loop and ruler pocket

Sizes and Colours:

XXS	XS	S	М	L	XL	2XL	3XL	4XL	5XL
	•	•		•			•		•
•	•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•	•
	•	•	•	•	•	•	•	•	•

- Fluorescent Orange Fluorescent Green
- Black
- Solid Orange

Scotchlite* UNLINED SAFETY RAIN BIB OVERALL

Shell: 300D Ripstop 100% Polyester with PU membrane, waterproof/breathable 5000/5000 MVP/24hr² protection, antifreeze and durable water repellent finishes

RIPSTOP

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Upper chest security pocket Adjustable shoulder straps Back elastic waist Two cargo pockets with flap and hook and loop closure Side leg zippers with storm fly Turned under hem allows for 3" tall extension Rear security pocket with flap Seam sealed Inside pocket

Sizes and Colours:

•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•
						•		•
XS	s	М	L	XL	2XL	3XL	4XL	5XL

	● Flu	orescent	0range
	• Flu	orescent	Green
,	● Bla	ick	

RIPSTOP INSULATED SAFETY BIB OVERALL

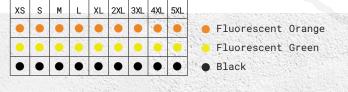
Scotchlite*

Shell: 300D Ripstop 100% Polyester with PU membrane, waterproof/breathable 5000/5000 MVP/24hr² protection, antifreeze and durable water repellent finishes Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Two way full front zipper closure Upper chest patch pocket Upper chest loss proof pocket with flap and hook and loop closure Welded waterproof chest zipper pocket with reflective tape Two lower patch pockets Adjustable shoulder straps Ankle to hip two way side leg zippers Black hemline keeps garment looking clean Turned under hem allows for 3" tall extension Elasticized back waist Two back patch pockets Hammer loop and ruler pocket Seam sealed

Sizes and Colours:















CSA Class 1 Level 2

Type E

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

CSA Class 3 Level 2*

ANSI Type E



FLEX SAFETY BIB OVERALL

Scotchlite[™]
Reflective Material

Shell: Mechanical Stretch 100% Polyester with PU membrane, waterproof/breathable fabric 5000/5000 MVP/24hr² protection and durable water repellent finish Upper Bib Lining: 100% Anti-pill Polyester Fleece Lower Body Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
Upper bib utility pocket featuring flap closure, welded zippered with reflective trim and pen pockets
Two lower slash pockets
Two side waist zippers
Adjustable shoulder straps
Side leg zippers
Turned under hem allows for 3" tall extension
Rear patch pockets
Hammer loop
Seam sealed

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL	
	•						•		Fluorescent Orange
•	•	•	•	•	•	•	•	•	Fluorescent Green
•	•	•	•	•	•	•	•	•	● Black

DUCK INSULATED SAFETY BIB OVERALL

Scotchlite[®]

Shell: 100% Cotton 10 oz Duck Premium with durable water repellent finish Lining: 100% Polyester quilted to 6 oz

polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
Heavy duty two way zip front closure
Storm facing with snap closure
Two upper patch pockets
Two lower slash pockets
Adjustable shoulder straps
Heavy duty two way ankle to hip side leg zippers with snap storm flap closure
Two rear patch pockets
Hammer loop and ruler pocket
Back elastic waist

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	•	Navy
•	•	•	•	•	•	•	•	•	<pre>0rang</pre>
•	•	•	•	•	•	•	•	•	● Black



CSA	Class 1 Level 2	CSA	Class 2 Level 2	CSA	Class 1 Level 2
ANSI	Type O Class 1	ANSI	Type O Class 1	ANSI	Type O Class 1



CSA Class 2 Level 2

ANSI Type O Class 1

CSA Class 1 Level 2

ANSI Type O Class 1

CSA Class 1 Level 2

Type O Class 1

TWILL UNLINED SAFETY BIB OVERALL

Shell: 8 oz Twill 65% Polyester, 35% Cotton with durable water repellent finish

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
Two way zip front closure
Storm facing with hook and loop closure
Upper chest patch pocket
Upper chest loss proof pocket with flap and hook and loop closure
Adjustable shoulder straps
Two lower patch pockets
Hammer loop and ruler pocket

Sizes and Colours:

xs	s	М	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	•	Navy
	•	•	•	•	•	•	•		<pre>0range</pre>
•	•	•	•	•	•	•	•	•	● Black

CAMO FLEX DUCK SAFETY BIB OVERALL

Shell: 98% Cotton, 2% Spandex Flex Duck with durable water repellent finish Lining: 100% Polyester quilted to 6 oz polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing
Heavy duty two way zip front closure
Storm facing with snap closure
Two upper patch pockets
Two lower slash pockets
Adjustable shoulder straps
Heavy duty two way ankle to hip side leg zippers with snap storm flap closure
Two rear patch pockets
Hammer loop and ruler pocket
Back elastic waist

Sizes and Colours:

XS	s	м	L	XL	2XL	3XL	4XL	5XL



● Green Camo

Scotchlite



TWILL UNLINED SAFETY COVERALL

Shell: 8 oz Twill 65% Polyester, 35% Cotton with durable water repellent finish

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Full zip front closure Storm fly with snap closure Lay down collar Upper chest pockets with flaps and hook and loop closure Two lower slash pockets Adjustable snap cuffs and leg openings Action back Two rear pockets Pass through pockets at waist

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL		
•	•	•	•	•	•	•	•	•	•	Navy
		•		•	•		•		•	0range

RELAXED FIT TWILL SAFETY CARGO WORK PANT



Shell: 9 oz Twill 62% Polyester and 38% Cotton with durable water repellent finish

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Fly front closure Two slash pocket Two side cargo pockets with bellows Seven belt loops Two rear welt pockets with button loops

Sizes and Colours:

			V	VAIST								
30	32	32 34 36 38 40 42 44 46										
•	•	•	•	•	•	•	•		30"	M		
	•	•	•	•	•	•	•	•	32"	NSFAM		
		•	•	•	•				34"	-		

Fluorescent Orange



CSA Class 3 Level 2*

ANSI Type E

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS



ANSI Type 0 Class 1

ANSI Type O Class 1

ANSI Type O Class 1

Scotchlite **DUCK** INSULATED SAFETY COVERALL

Shell: 100% Cotton 10 oz Premium Duck with durable water repellent finish Lining: 100% Polyester quilted to 6 oz polyester insulation

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Heavy duty two way zip front closure Storm fly with snap closure Lay down collar Two upper loss proof pockets with flap and hook and look closure Two lower patch pockets Pencil pocket on sleeve Knit storm cuffs Heavy duty ankle to hip two way side leg zippers Turned under hem allows for 3" tall extension Two rear patch pockets

Navy

Orange Black

Sizes and Colours:

Ì	•	•	•	•	•	•	•	•	•	•
							•			•
	•	•	•	•	•	•	•	•	•	•
	xs	s	М	L	XL	2XL	3XL	4XL	5XL	

Scotchlite[®] RELAXED FIT TWILL SAFETY CARGO UTILITY PANT

Shell: 8 oz Twill 65% Polyester, 35% Cotton with durable water repellent finish

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Fly front closure Two slash pocket Two side cargo pockets with bellows Seven belt loops Two rear welt pockets with button loops

Sizes and Colours:

30	32	34	36	38	40	42	44		
:	:	:	:	:	:	:	•	30"	Σ
:	:	:	:	:	:	:	•	32"	INSEAM
		•	•	•	•			34"	Н

● Navy ● Black





RELAXED FIT FLEX TWILL SAFETY CARGO PANT

Scotchlite[™]

Shell: 9.5 oz Flex Twill 98% Cotton, 2% Spandex with stain repellent finish

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Fly front closure Five pocket upper detailing Two lower cargo pockets with bellows Pencil pocket at cargo pocket Pockets and trim are reinforced with heavy duty polyester Seven belt loops Gusset crotch reinforcement

Sizes and Colours:

	WAIST										
28	30	32	34	36	38	40	42	44			
•	•	:	•	:	:	:	:	:	30"	ΑМ	
:	•	:	:	:	:	:	:	:	32"	INSEA	
		:	:	•	:	:	•	:	34"	Ħ	

NEW ● Navy ● Black

COMFORT FIT FREE STRETCH SAFETY JOGGER

Scotchlite*





Fly front closure

360° stretch elastic waist with Tough Duck logo

Shell: 92% Nylon 8% Spandex 4-way stretch dobby

Two upper front zipper pockets

Two back zippered pockets

Five belt tunnels Back waist yoke

Pockets are reinforced with heavy duty

polyester trim Elasticized cuff

Sizes and Colours:

S	М	L	XL	2XL
•	•	•	•	•

Black



CSA Class 1 Level 2

CSA Class 2 Level 2* CSA Class 1 Level 2

RELAXED FIT 4-WAY STRETCH CARGO PANT

Shell: 4 way stretch 100% Polyester with UFP 50 (ultraviolet protection)

2" reflective heat transfer on legs and

Features:

cargo pocket flaps Fly front closure Side elastics Two slash pockets Two lower cargo pockets with bellows and flap closure Mesh inserts on inner thigh Rear patch pocket with bellows and flap closure Snip-to-fit hem-cut to your inseam

Abrasion resistant Sizes and Colours:

Reinforced inside crotch

XS	s	М	L	XL	2XL	3XL	4XL	5XL	
									Fluorescent Orange
0	•	•	•	•	0	•			Fluorescent Green
•	•	•	•	•	•	•	•	•	● Black

SAFETY CARGO UTILITY PANT

RELAXED FIT CAMO FLEX DUCK

Shell: 98% Cotton, 2% Spandex Flex Duck with durable water repellent finish

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Fly front closure Two slash pocket Two side cargo pockets with bellows Seven belt loops Two rear welt pockets with button loops

Sizes and Colours:

	WAIST												
30	32	34	36	38	40	42	44						
•	•	•	•	•	•	•	•	30"	Σ				
•	•	•	•	•	•	•	•	32"	INSEAM				
		•	•	•	•			34"	H				

Green Camo



*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS

ANSI

Type E

ANSI Type E



PULL-ON TRICOT SAFETY PANT

Scotchlite*

Shell: 100% Polyester Tricot

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Full elasticized waistband with adjustable drawcord Two welt pockets Adjustable snaps at hem Rear patch pocket

Sizes and Colours:

XS	s	М	L	XL	2XL	3XL	4XL	5XL
	•		•	•		•		•

Fluorescent Orange

Scotchlite*

Black

PULL-ON RIPSTOP SAFETY RAIN PANT



Shell: 300D Ripstop 100% Polyester with PU membrane, waterproof/breathable 5000/5000 MVP/24hr² protection, antifreeze and durable water repellent finishes

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Full elasticized waistband with adjustable drawcord Storm proof pass-through pockets Adjustable snaps at hem Rear patch pocket Seam sealed

Sizes and Colours:

•	•	•	•	•	•	•	•	•	● Black
•	•	•	•	•	•	•	•	•	Fluorescent Green
		•		•	•		•		• Fluorescent Orango
XS	S	М	L	XL	2XL	3XL	4XL	5XL	



CSA	Class 3 Level 2*	CSA	Class 1 Level 2
ANSI	Туре Е	ANSI	Туре Е

*COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS



Pairs well with:

Class 1 Level 2



PULL-ON POLY OXFORD INSULATED SAFETY PANT

Shell: 300D Poly Oxford 100% Polyester with PU coating, antifreeze and durable water repellent finishes

Lining: 100% Polyester quilted to 4 oz polyester insulation

Features:

3M™ Scotchlite™ 2" Reflective Material with 4" contrast backing Full elasticized waistband with adjustable drawcord Two welt pockets Ankle to mid-calf snap closures Two rear patch pockets

Sizes and Colours:

 S		_	_	

PULL-ON RIPSTOP PACKABLE SAFETY RAIN PANT

Shell: 240T Ripstop 100% Polyester with PU coated waterproof/breathable 5000/3000 MVP/24hr² protection and durable water repellent finish

Features:

2" Segmented reflective heat seal material with 4" segmented contrast backing Full elasticized waistband with adjustable drawcord Two zippered welt pockets Adjustable snaps at hem Rear patch pocket Seam sealed Packs into its own side pocket

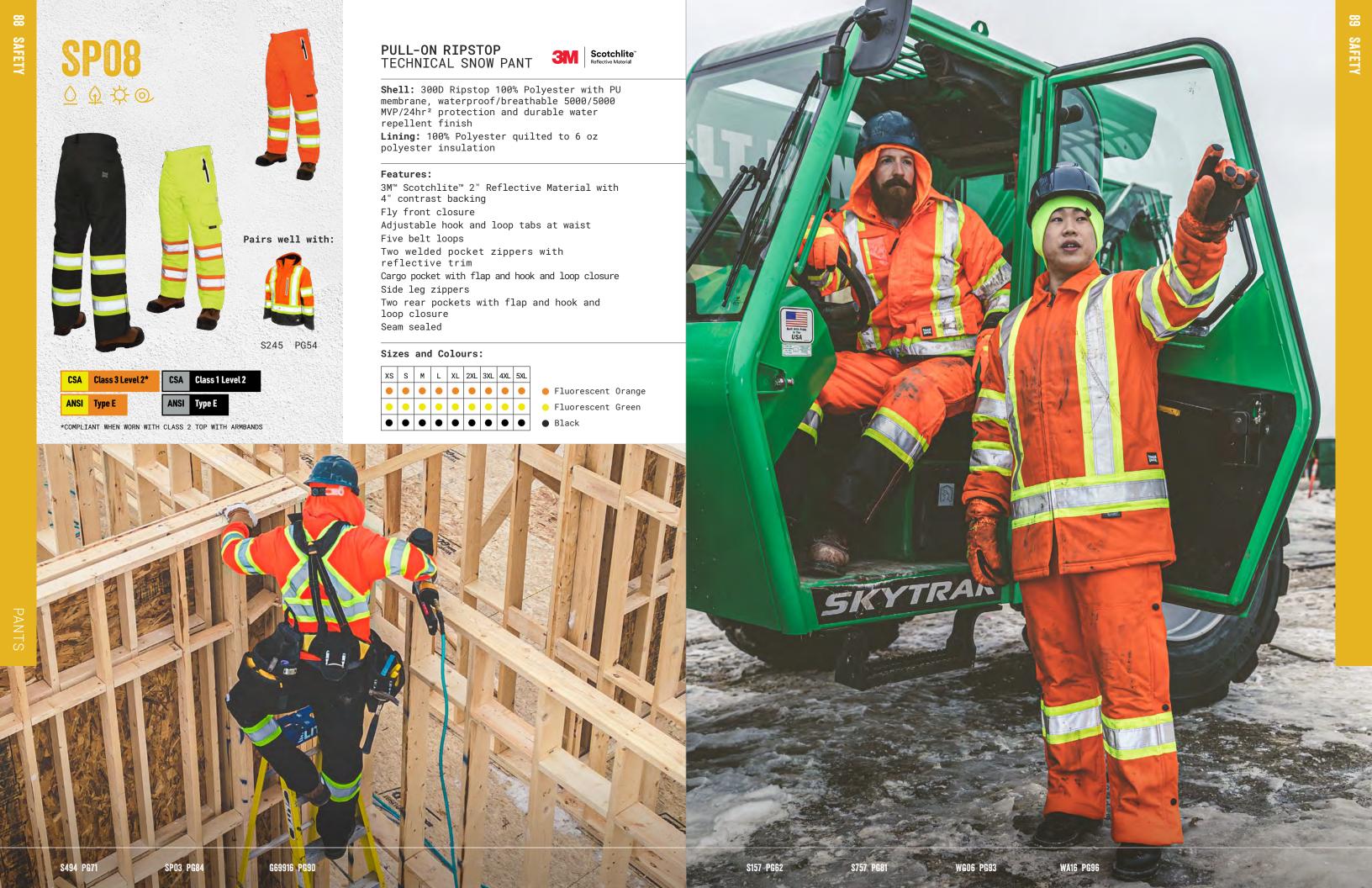
Sizes and Colours:

	S	М	L	XL	2XL	3XL
(•	
(•	•	•	•	•	•

Fluorescent Orange Fluorescent Green



S426 PG50





COW SPLIT LEATHER FITTERS GLOVE

Gi5506: 100% Polyester pile lined for

maximum warmth & comfort

Gi5606: Palm lined lightweight flexibility

for all activities

Gi6606: 100g 3M[™] Thinsulate[™] insulation for all-season warmth without the added bulk

Features:

Premium Cotton Duck Premium Cow Split

Rubberized safety cuff protects from cuts

and abrasions

Leather knuckle straps and finger tips

Sizes and Colours:

М	L	XL	2XL
		•	

THINSULATE™

MITTS





COW GRAIN FITTERS GLOVE

G69916: Polyester fleece with 150g 3M™ Thinsulate[™] insulation and waterproof/

breathable liner

Gi7606: Polyester fleece with 150g 3M™

Thinsulate[™] insulation

Gi8606: Palm lined lightweight flexibility

for all activities

Gi9606: 100% Polyester pile lined for

maximum warmth & comfort

Features:

Premium Cotton Duck Premium Cow Grain

Rubberized safety cuff protects from cuts

and abrasions

Leather knuckle straps and finger tips

Sizes and Colours:

М	L	XL	2XL

Brown



3M™ THINSULATE™ LINED FULL GRAIN HI-VIS FITTERS GLOVE

Features:

Premium Cotton Duck Premium Cow Grain 100g 3M™ Thinsulate™ insulation Rubberized safety cuff protects from cuts and abrasion

Reflective knuckle straps

Sizes and Colours:

М	L	XL
•	•	•

Orange



WOMEN'S 3M™ THINSULATE™ LINED COW GRAIN FITTERS GLOVE

Features:

Premium Cotton Duck Premium Cow Grain Polyester fleece with 40g 3M™ Thinsulate™ insulation Rubberized safety cuff protects from cuts and abrasions Leather knuckle straps and finger tips

Sizes and Colours:

S	М	L	XL		
				•	Cream



COMFORT PILE LINED LEATHER

Features:

100% Genuine Leather 100% Polyester pile lined Striped comfort elastic cuff

Sizes and Colours:



Tan Black



MITTS

MITTS



LEATHER ADJUSTABLE PILE LINED MITT

Features:

100% Genuine Leather 100% Polyester pile lined Hook and loop wrist tab for adjustability

Sizes and Colours:

М	L	XL	2XL	
				Tan
•	•	•	•	● Black

SNOWMOBILE MITT

Features:

Poly Oxford shell with Grain Leather palm 100g 3M™ Thinsulate™ insulation Removable fleece padded liner Hook and loop wrist tab for adjustability Reflective piping Ski glove clasp

Sizes and Colours:

Black



G34312



Pairs well with:

G33312 PG92

G34312 PG92

UNLINED LEATHER CHOPPER MITT

Features:

100% Genuine Leather Use with #G33312 as liner (sold separately)

L	XL	2XL

Tan

Sizes and Colours:

L	XL	2XL	



SNOWMOBILE GLOVE

Features:

Poly Oxford shell with Grain Leather palm 100g 3M™ Thinsulate™ insulation Removable fleece padded liner Hook and loop wrist tab for adjustability Reflective piping Ski glove clasp

Sizes and Colours:

М	L	XL
•	•	•

Black





MITTS



BRUSHED RAG WOOL

85% Recycled Wool, 15% Nylon Use with #G34312 as a liner (sold separately)

Sizes and Colours:





AGASSIZ COLD WEATHER GLOVE

Features:

300D polyoxford with Teflon finish 150g 3M™ Thinsulate™ insulation TPU waterproof/breathable liner Rib-knit storm cuff Hook and loop wrist tab for adjustability Fluorescent green reflective elements





PACKABLE PRIMALOFT® QUILTED GLOVE

PRIMALOFT

Features:

100% Polyester

Lightweight packable warmth with 60g PrimaLoft® Gold insulation with Cross $\mathsf{Core}^{\scriptscriptstyle\mathsf{TM}}$

Conductive touch screen material perfect for multitouch screens

Sizes and Colours:

М	L	XL	2XL	
•	lacksquare	•	•	

Black

HI-VIS PRECISION GLOVE

Features:

Polyester/Spandex back Synthetic Suede palm with anti slip PU palm patch 40g Thinsulate™ lined Waterproof/breathable liner Touchscreen compatible fingertips Reflective elements: piping at knuckles; fabric at finger tips

Adjustable elastic cuffs with reflective tab

Sizes and Colours:

М	L	XL	2XL
•	•	•	•

Fluorescent Green





PRECISION FIT GRIP GLOVE

Features:

Synthetic Leather palm with Silicone pattern Suregrip Polyester/Spandex back Stretch fabric fourchettes for added movement/comfort Snap together at adjustable elastic cuffs Padded knuckles

Sizes and Colours:

Ì	•	•	•	•	•
	•	•			
	М	L	XL	2XL	

Brown ● Black



INSULATED PRECISION GLOVE

THINSULATE™

Polyester/Spandex back, Terry Cloth thumb back

DUCK

PU palm patch 40g Thinsulate™ lined Waterproof/breathable liner Touchscreen compatible fingertips Hook and loop wrist tab for adjustability Name label Reflective piping at knuckles

Palm and finger tips reinforced with

gripper fabric



Black









BEANIE WATCH CAP

Features:

100% Acrylic knit Wide cuff Wide range of colours Embellishment friendly

Sizes and Colours:





Features:

100% Acrylic knit 3M™ Flex 40 Thinsulate™ Wide cuff

Stretches 40% in each direction and recovers without compromise to its superior insulation properties

Sizes and Colours:

0/S • Fluorescent Orange Fluorescent Green Black Navy

● Charcoal Brown

100% Acrylic knit with reflective yarns throughout Wide cuff

Features:



Brown

0/S • Fluorescent Orange Fluorescent Green Black





CAP

Features:

100% Acrylic Knit 1 x 1 thick knit rib Wide cuff

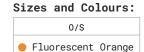
Sizes and Colours:

0/S Light Grey Black

CAP

Features:

100% Acrylic knit 4 x 2 chunky knit rib Wide cuff



Fluorescent Green

99

ACCESSORIES

REVERSIBLE SAFETY BEANIE

Features:

100% Acrylic knit 3M™ Flex 40 Thinsulate™ Reverses to solid black Stretches 40% in each direction and recovers without compromise to its superior insulation properties

Sizes and Colours:

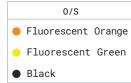
0/S Fluorescent Orange Fluorescent Green



WITH REFLECTIVE STRIPE

Features: 100% Acrylic knit 100% Polyester fleece lined Double reflective yarn striped trim

ACRYLIC KNIT CAP



Sizes and Colours:

WA52

TOUGH DUCK TRUCKER HAT WITH LOGO PATCH

Features:

100% Cotton 100% Polyester mesh back Trucker hat with a Tough Duck embroidered patch on front Adjustable snapback

Sizes and Colours:

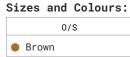
0/S Black

TOUGH DUCK BASEBALL CAP WITH EMBROIDERED LOGO

Features:

WA51

100% Cotton Baseball cap with a Tough Duck embroidery on the front Adjustable snapback





PRIMALOFT® FLEECE **BEANIE**

Features:

100% Polyester PrimaLoft® Fleece Superior softness and comfort High warmth to weight ratio Quick dry



PRIMALOFT

Sizes and Colours:

0/8 Fluorescent Green Black

Features:

KNIT

BEANIE

100% Acrylic Knit Can be worn comfortably under a hard hat, hoodie or over ear protection

Sizes and Colours:

0/S Charcoal Brown Black

TOUGH DUCK BASEBALL CAP WITH EMBROIDERED LOGO PATCH

Features:

100% Cotton Baseball cap with a Tough Duck embroidery patch on the front Adjustable snapback

Sizes and Colours:

0/S Black



Features:

100% Cotton washed Premium Duck 4 embroidered eyelets for comfort and ventilation 2' wide brim with Multi needle stitch UPF 50+ & WR Finish







PLAID FUDD HAT

Features: 95% Polyester/5% Wool 100% Polyester lining Faux fur trim ear flaps Adjustable chin ties Ear flaps can be worn up or down

i16416 [□]

Sizes and Colours: M L XL

• • Red Plaid • • • Grey Plaid

FX 40 BALACLAVA

THINSULATE"

Features:

100% Acrylic knit 3M™ Flex 40 Thinsulate™ Traditional balaclava style Stretches 40% in each direction and recovers without compromise to its superior insulation properties

Sizes and Colours:

0/S Fluorescent Orange Fluorescent Green Black

Brown

Features:

AVIATOR HAT

95% Polyester/5% Wool 40g 3M™ Thinsulate™ insulation Faux fur trim Stitched up visor Adjustable chin strap with buckle closure

	М	L	XL
1	•	•	•
			•

Red Plaid • Grey Plaid

THINSULATE"

Sizes and Colours:

Features:

100% Premium Cotton Duck 40g 3M™ Thinsulate™ insulation Faux fur trim Snap up visor Ear flap with button closure and hearing holes Adjustable chin strap with buckle closure

Sizes and Colours:

L	XL	
•	•	

Brown Black

THINSULATE"

i15516 *



AVIATOR HAT

Features:

100% Polyester Twill 40g 3M™ Thinsulate™ insulation Reflective stripe trim Stitched up Sherpa trimmed visor Adjustable chin strap with buckle closure

Sizes and Colours:



Fluorescent Orange

Fluorescent Green Black

i16016



AVIATOR HAT WITH RABBIT FUR

Features:

100% Polyester Twill 40g 3M™ Thinsulate™ insulation Genuine rabbit fur trim Snap up visor Fur trim ear flap with button closure Adjustable chin strap with buckle closure

Sizes and Colours:



Black

THINSULATE"

i25616

ACRYLIC FLEECE LINED BALACLAVA

Features: 100% Acrylic knit 100% Polyester fleece lined

Sizes and Colours:

0/S Black

125516

ACRYLIC 3 HOLE BALACLAVA

Features:

100% Acrylic knit Embroidery stitch around eyes and mouth openings

Sizes and Colours:

0/S

Black



i35716



ACRYLIC FLEECE LINED HI-VIS BALACLAVA

Features:

100% Acrylic knit 100% Polyester fleece lined Hard hat straps

Sizes and Colours:

0/S

• Fluorescent Orange

Fluorescent Green

FX 40 NECK WARMER

Features:

100% Acrylic knit
3M™ Flex 40 Thinsulate™
Stretches 40% in each direction and recovers without compromise to its superior insulation properties

Sizes and Colours:

0/8

Black





WA25



PRIMALOFT® 3-IN-1 FLEECE BALACLAVA

Features:

100% Polyester
PrimaLoft® Fleece
Superior softness and comfort
High warmth to weight ratio
Quick dry
Can be worn as an open
face balaclava, a ski

mask over your nose and mouth or as a neck gaiter

Sizes and Colours:

PRIMALOFT

0/S
• Fluorescent Green
• Black

Features:

BALACLAVA

85% Polyester/15% Spandex Windproof Polyester centre panel with breathable Mesh Reflective Tough Duck logo Quick dry and moisture wicking

1111 70



Sizes and Colours:

0/S
• Fluorescent Green

● Black

ACRYLIC NECK WARMER

Features:

100% Acrylic knit 100% Polyester fleece lined

Sizes and Colours:

0/S

Black



HEAUWE



PRIMALOFT® FLEECE NECK GAITER



Features:

100% Polyester PrimaLoft® Fleece Double Layer Superior softness and comfort High warmth to weight ratio Quick dry

Sizes and Colours:

	0/S	
•	Fluorescent	Green
•	Black	

MULTIFUNCTION TUBULAR BANDANA

Features:

100% Polyester Silverplus® antimicrobial finish Tough Duck logo Can be worn in multiple ways

Sizes and Colours:

	()/S	
•	Camo		
•	Black		



WA30









TECHNICAL FACEMASK

Faaturas

Double layer 85% Polyester/15% Spandex Windproof Neoprene panel with breathing perforations Soft hook and loop closure for adjustability Reflective Tough Duck logo and piping details Quick dry and moisture wicking

Sizes and Colours:

	0/\$
•	Fluorescent Green
•	Black

HI-VIS MULTIFUNCTION TUBULAR BANDANA

Features:

100% Polyester
Bright colour for visibility
Tough Duck logo
Can be worn in multiple ways

0/\$
Fluorescent Green
• Fluorescent Orange





AIRGLOW SAFETY ARM/LEG BANDS

Features:

70% Polyester, 30% Spandex
Premium elastic with segmented silver
reflective stripe and Tough Duck logo
Adjustable hook and loop closure
Provides extra visibility
Sold in pairs

Sizes and Colours:

	0/S	
•	Fluorescent Green	
•	Black	

WA471



REPLACEMENT FOAM KNEE PAD

Features:

100% EVA

For Tough Duck garments with kneepad pockets Articulated for maximum flexibility Can be cut to desired fit

Sizes and Colours:

		0/\$
•	Black	



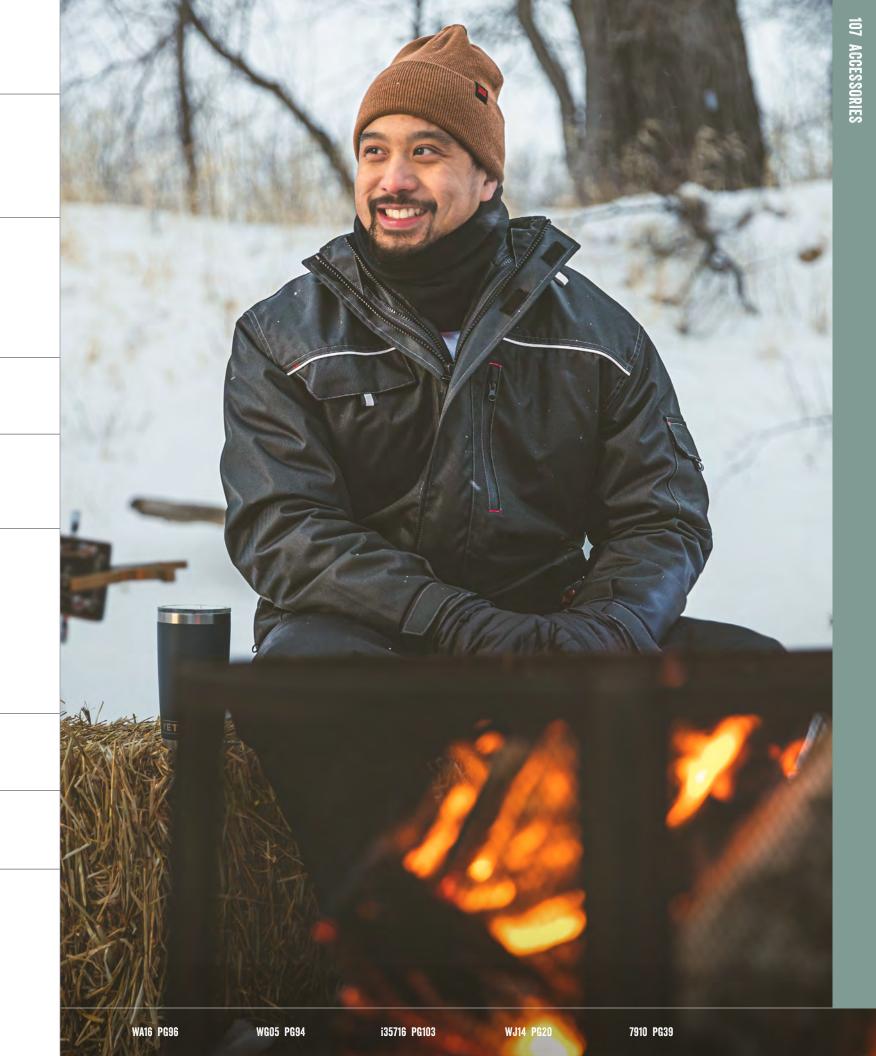
UTILITY BAG

Features:

100% 12 oz Cotton Duck Exterior patch pocket with pen holder 19" Long x 14" High x 3" Deep

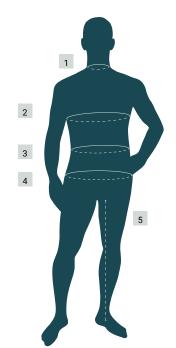
Sizes and Colours:

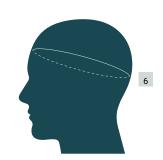
0/S ● Black



ICON LEGEND AND CLIENT PORTAL

SIZE AND FIT GUIDE







How to measure

- 1 NECK: Measure around the base of your neck where the shirt collar would sit.
- 2 CHEST: Measure around the fullest part of your chest, under your arms.
- 3 WAIST: Measure around your natural waistline, or where you actually wear your pants.
- 4 HIPS: Stand with heels together and measure around the fullest part of your hips.
- 5 INSEAM: Best taken from an existing pair of pants you like. Measure along inseam from the crotch seam to the hem.
- 6 HEAD: Measure the circumference of your head where the hat would sit.
- PALM: Measure under knuckles excluding the thumb across the width of your dominant hand, placed flat with fingers together.

MEASURING NOTES:

Height Regular Fit 5" 8" to 6" Tall Fit 6" and higher Short fit 5' 7" and shorter

Tall Sizes Jackets add 2" to body length & 1 ½" to the Sleeve length.

Tall sizes Coveralls Back & Front waist length add ¾". Back & Front For Short reduce the same amount. rise add ¾" and inseam add 1.5"

WOMEN'S JACKETS, SHIRTS, OVERALLS, COVERALLS							
SIZE	XS	S	М	L	XL	2XL	
CHEST	33"-34"	35"-36"	37"-39"	40"-42"	43"-46"	47"-50"	
WAIST	28"-29"	30"-31"	33"-34"	36"-37"	39"-40"	42"-43"	

WOMEN'S GLOVES							
SIZE	SMALL	MEDIUM	LARGE	X-LARGE			
PALM WIDTH	2"-2 ¼"	2 ½"-3"	3"-3 ¼"	3 ¼"-3 ¾"			

WOMEN	WOMEN'S PANTS									
SIZE	0	2	4	6	8	10	12	14	16	18
WAIST	28"-29"	29"-30"	30"-31"	31"-32"	32"-33"	33"-34"	34.5"-35.5"	36"-37"	37.5"-38.5"	39.5"-40.5"
HIP	33"-34"	34"-35"	36"-37"	37"-38"	38"-39"	39.5"-40.5"	41"-42"	42.5"-43.5"	44"-45"	45.5"-46.5"

MEN'S	MEN'S JACKETS, SHIRTS, OVERALLS, COVERALLS											
SIZE	xxs	XS	S	М	L	XL	2XL	3XL	4XL	5XL	6XL	7XL
NECK	12 ½"-13"	13 ¼"-13 ¾"	14"-14 ½"	15"-15 ½"	16"-16 ½"	17"-17 ½"	18"-18 ½"	19"-19 ½"	20"-20 ½"	21"-21 ½"	22"-22 ½"	22 ¾"-23 ¼"
CHEST	33"-35"	34"-36"	35"-37"	38"-40"	42"-44"	46"-48"	49"-51"	52"-54"	55"-57"	58"-60"	61"-63"	64"-66"
WAIST	23"-25"	26"-28"	29"-31"	32"-34"	36"-38"	40"-42"	43"-45"	46"-48"	49"-51"	52"-54"	55"-57"	58"-60"

MEN'S	MEN'S PANTS												
SIZE	28	30	32	34	36	38	40	42	44	46	48	50	52
WAIST	28"-29"	30"-31"	32"-33"	34"-35"	36"-37"	38"-39"	40"-41"	42"-43"	44"-45"	46"-47"	48"-49"	50"-51"	52"-53"
HIP	34"-35"	36"-38"	39"-40"	41"-42"	43"-44"	45"-46"	47"-48"	49"-50"	51"-52"	53"-54"	55"-56"	57"-58"	59"-60"

HEADWI	HEADWEAR								
SIZE	S	М	L	XL					
HEAD		21 %"-22 ½"	22 %"-23 %"	23 ½"-23 %"					

MEN'S GLOVES									
SIZE	М	L	XL	2XL					
PALM WIDTH	3.25"-3.5"	3.5"-4"	4"-4.5"	4.5"-5.25"					

ICON LEGEND

<u></u>	Water Repellent		Double Front	*	Reflective Enhancements
<u></u>	Waterproof Breathable	0	Knee Pad Pocket	0	Seam Sealed
<u>-</u>	Wind Repellent	*	Waterproof Seat and Knee	0	Industrial Laundry
<u> </u>	Wicking	3605	360° Stretch Waist	4	Tunnel Dry Only
· 🗘	Stain Repellent		Embellishment Friendly		
国	Stretch (Flex) Fabric	*	Reflective Material		

TOUGH DUCK CLIENT PORTAL

TOUGH DUCK





Place your Orders Anytime, Any Day, All Year Round

Our Business to Business (B2B) Platform is available for registered accounts. Sign up now to securely and efficiently place orders, check inventory, and access up-todate information 24/7.

Here are the functions available to you on the platform:

- · Place orders online
- · View current pricing and product availability
- · Receive order confirmation emails
- · Monitor orders and shipments based on PO#, order date, ship date, style #, and more
- · Download UPC lists and product descriptions

To make the most of this platform, please visit https://toughduck.elasticsuite.com/ or send us an email at sales@toughduck.com to request access and complete the online registration form.

Note: Only authorized users will be granted access to account information. Should you have any inquiries, please reach out to us at 1-800-665-3369 or via email at sales@toughduck.com

三

HIGH-VISIBILITY GUIDE

CSA Z96 (Canadian)

CLASS 1

Class 1 Level 2





Lowest body coverage and good visibility.

Garment must have, at minimum, reflective stripes on the shoulders and around the waist. Other Class 1 garments could be a top made of non-hi-vis material with high visibility or retro-reflective stripes.

Provides 360° visibility.

CLASS 2

Class 2 Level 2





Moderate body coverage and better visibility.

Garment must cover the entire upper torso and be made of background material coloured fluorescent orange, areen or red.

Stripes must be of retroreflective or combined performance materials.

Provides 360° visibility.

CLASS 3

Class 3 Level 2





Substantial body coverage and best visibility.

Garment combines Class 2 requirements with the addition of stripes when worn with Class 3 Level 2 bottoms.

Provides 360° visibility.

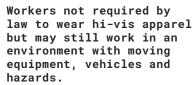
ANSI 107 (American)

ANSI TYPE 0 (OFF-ROAD) CLASS 1



Type O Class 1





Vehicle traffic travelling slower than Roadway speed.

Low volume of vehicle traffic. Worker awareness focused on vehicle traffic.

Straightforward traffic pattern. Provides 360° visibility.

ANSI TYPE R (ROADWAY) **CLASS 2 & 3**

Type R Class 3





Workers exposed to roadway traffic.

Vehicle traffic travelling above minimum speed.

Medium to high volume of vehicle traffic.

Worker awareness focused on tasks, not traffic.

Complex traffic pattern. Provides 360° visibility. ANSI TYPE E (ENSEMBLE ITEMS)

Type E





Additional garments that add to visibility.

When worn with a class 2 garment meets class 3 requirements.

POLICIES

Quality Policy

Tough Duck is committed to providing a high degree of value and continually improving processes to better customer satisfaction. We are committed to focusing on customer demand and standards requirements for the design, manufacture, and distribution of premium garments.

The inherent quality means our apparel is built to last, yielding years of service to our Customers and a long life span. The longer our gear is serving hard-working people, the less material goes to the landfill.

Return Policy

Tough Duck offers a 90-day return policy from the date of purchase on apparel and accessories. Garments must be returned in their original packaging and be in resalable condition to qualify for a credit to your account.

We do not accept returns that are altered or embroidered, damaged through abuse/misuse, or show excessive use. Returns are not available on clearance or liquidations. Refunds are subject to a 15% restocking fee of the purchasing paid price, plus any applicable sales tax, unless otherwise prohibited by law.

We do not credit shipping or handling fees. The customer is responsible for return shipping charges.

A return authorization number is required to return the product. Any product returned to Tough Duck without a return authorization is considered an unauthorized return and may not be eligible for a credit. Please contact Customer Support to request a Return Authorization number.

Shipping & Handling

Our goal is to ensure you receive your order in an efficient and economic manner.

The following shipping guidelines are provided. Please contact Customer Support for additional information or questions on available shipping methods.

Shipping within Canada - Orders are shipped via UPS, FedEx or Purolator unless the customer requests a different courier.

Shipping within the USA - Shipping in the USA is FOB Pembina, ND. Orders are shipped using UPS or Fed Ex unless the customer requests a different courier.

Shipping charges are based upon delivery to most urban areas. There may be additional charges for out-of-ordinary locations. Shipping charges are subject to change based on the delivery address and the shipping method.

The following fees are applied to all orders:

- · An additional \$10.00 service charge is applied to orders under \$150.00
- · An additional \$5.00 fee is applied for approved garment and apparel Drop Ship requests

Contact Support

Customer support is available Monday - Friday from 9:00 - 5:00 PM CST. Our team can be reached by one of the following methods:

LOCAL PHONE: (204) 942-3494 TOLL-FREE: (800) 665-3369

EMAIL: sales@toughduck.com

Please note that customer support offices are closed during Canadian statutory holidays.

CONTACT INFORMATION

Address:

85 Adelaide Street Winnipeg, MB R3A 0V9 Canada

Phone:

(204) 942-3494

Toll-Free Phone: (800) 665-3369

Email order: sales@toughduck.com

Website: TOUGHDUCK.COM At Tough Duck, we try our best to ensure accuracy of all descriptions, photographs, details, colors, specifications, and fabrics, but errors can occur. As well, due to our Constant Improvement Policy, the garments pictured in this catalog are subject to change without notice.

Tough Duck and Design is a registered trademark of Winnipeg Pants & Sportswear Mfg. Ltd.

Tough Duck is located within Treaty No. 1 Territory, the traditional lands of the Anishinaabe (Ojibway), Ininew (Cree), Oji-Cree, Dene, and Dakota, and is the Birthplace of the Métis Nation and the Heart of the Métis Nation Homeland.



